



COMMONWEALTH OF PENNSYLVANIA DEPARTMENT OF ENVIRONMENTAL PROTECTION AIR QUALITY PROGRAM

STATE ONLY SYNTHETIC MINOR OPERATING PERMIT

Issue Date: July 18, 2023 Effective Date: August 1, 2023

Expiration Date: July 31, 2028

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 22-05024

Synthetic Minor

Federal Tax Id - Plant Code: 24-6000376-10

Owner Information

Name: MILTON S HERSHEY MED CTR

Mailing Address: FACILITIES DEPARTMENT, A330 90 HOPE DRIVE

SUITE 3301

HERSHEY, PA 17033-0855

Plant Information

Plant: PA STATE UNIV/MILTON S HERSHEY MED CTR

Location: 22 Dauphin County 22912 Derry Township

SIC Code: 8062 Services - General Medical And Surgical Hospitals

Responsible Official

Name: MARVIN W SMITH

Title: ASSISTANT VICE PRES FAC

Phone: (717) 531 - 5866 Email: msmith28@pennstatehealth.psu.edu

Permit Contact Person

Name: MARK HEISEY

Title: FAC COMPLIANCE PROG MGR

Phone: (717) 531 - 0003 Email: mheisey4@pennstatehealth.psu.edu>

[Signature]

WILLIAM R. WEAVER, SOUTHCENTRAL REGION AIR PROGRAMMANAGER





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SECTION A. Site Inventory List

Source	ID Source Name	Capacity	Throughput	Fuel/Material
031	MAIN BOILER 1	90.000	MMBTU/HR	
		500.000	Gal/HR	#2 OIL
		90.000	MCF/HR	Natural Gas
032	MAIN BOILER 2	90.000	MMBTU/HR	
		500.000	Gal/HR	#2 OIL
		90.000	MCF/HR	NATURAL GAS
033	MAIN BOILER 3	90.000	MMBTU/HR	
		500.000	Gal/HR	#2 OIL
		90.000	MCF/HR	NATURAL GAS
035	DRYERS/FURNACES/BOILERS	38.623	MMBTU/HR	
		38.623	MCF/HR	NATURAL GAS
036	BOILER-EM	0.560	MMBTU/HR	
		3.950	Gal/HR	#2 OIL
037	BOILER - RAY MILLER	0.210	MMBTU/HR	
		1.480	Gal/HR	#2 OIL
102	ANIMAL CREMATORY INCINERATOR	1.500	MCF/HR	Natural Gas
		75.000	Lbs/HR	ANIMAL REMAINS
103A	HUMAN CREMATION UNIT	150.000	Lbs/HR	Special A
		1.800	MCF/HR	
100	(14) EMERGENCY GENERATORS	31.080	MCF/HR	Natural Gas
105	(3) COLD CLEANING DEGREASERS			
106A	2682 HP EMERGENCY GENERATOR #32	138.000	Gal/HR	#2 Oil
107	3622 HP EMERGENCY GENERATOR #33	173.300	Gal/HR	#2 Oil
108	3622 HP EMERGENCY GENERATOR #34	173.300	Gal/HR	#2 Oil
109	7.9 MW COMBUSTION TURBINE	140.600	MCF/HR	Natural Gas
110	41 HP EMERGENCY GENERATOR #35	310.000	CF/HR	Natural Gas
111	3674 HP EMERGENCY GENERATOR #36	317.000	Gal/HR	#2 Oil
112	3674 HP EMERGENCY GENERATOR #38	317.000	Gal/HR	#2 Oil
113	932 HP EMERGENCY GENERATOR #5	44.000	Gal/HR	#2 Oil
114	932 HP EMERGENCY GENERATOR #6	44.000	Gal/HR	#2 Oil
115	932 HP EMERGENCY GENERATOR #7	44.000	Gal/HR	#2 Oil
116	1474 HP EMERGENCY GENERATOR #10	71.900	Gal/HR	#2 Oil
117	932 HP EMERGENCY GENERATOR #15	44.000	Gal/HR	#2 Oil
118	932 HP EMERGENCY GENERATOR #16	44.000	Gal/HR	#2 Oil
119	932 HP EMERGENCY GENERATOR #17	44.000	Gal/HR	#2 Oil
120	530 HP EMERGENCY GENERATOR #12	3.980	MCF/HR	Natural Gas
121	449 HP EMERGENCY GENERATOR # 27	21.500		#2 Oil
122	536 HP EMERGENCY GENERATOR #21	27.900		#2 Oil
123	764 HP EMERGENCY GENERATOR #28		MCF/HR	Natural Gas
C109	OXIDATION CATALYST			
FM002	#2 OIL SUPPLY			

DEP Auth ID: 1401110

DEP PF ID: 495129

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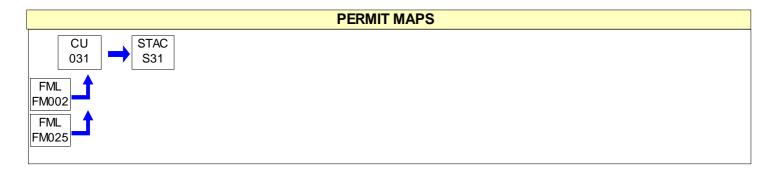






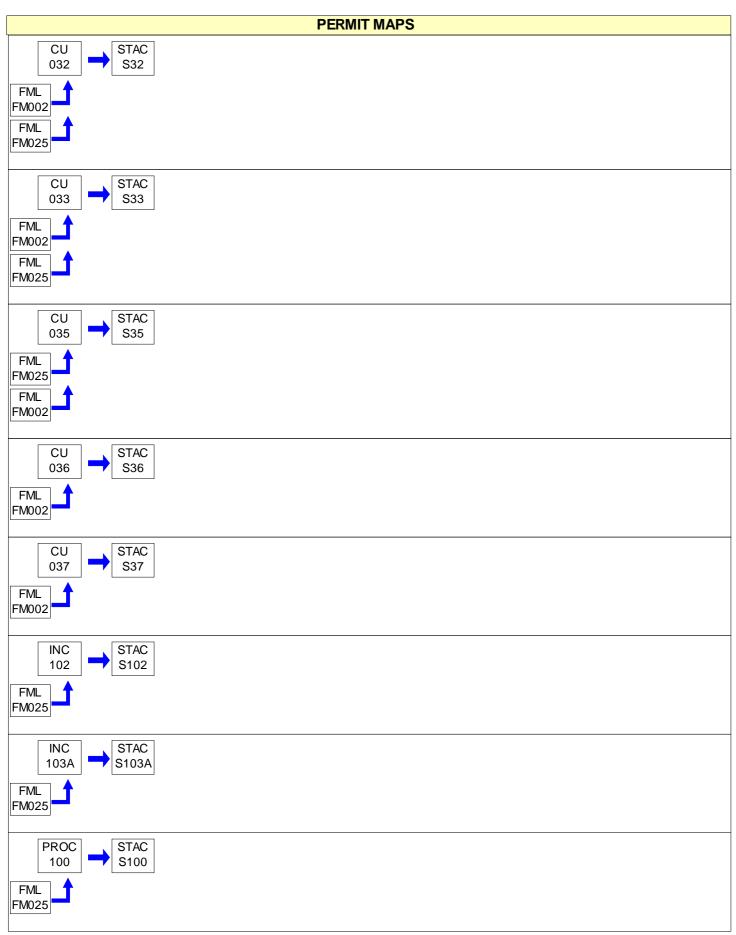
SECTION A. Site Inventory List

Source II	Source Name	Capacity/Throughput	Fuel/Material
FM025	NATURAL GAS SUPPLY		
S100	EMER GENERATORS STACK		
S102	ANIMAL INCINERATOR STACK		
S103A	CREMATORYSTACK		
S106A	GENERATOR #32 STACK		
S107	GENERATOR #33 STACK		
S108	GENERATOR #34 STACK		
S109	TURBINE STACK		
S110	GENERATOR #35 STACK		
S111	GENERATOR #36 STACK		
S112	GENERATOR #38 STACK		
S113	GENERATOR #5 STACK		
S114	GENERATOR #6 STACK		
S115	GENERATOR #7 STACK		
S116	GENERATOR #10 STACK		
S117	GENERATOR #15 STACK		
S118	GENERATOR #16 STACK		
S119	GENERATOR #17 STACK		
S120	GENERATOR #12 STACK		
S121	GENERATOR #27 STACK		
S122	GENERATOR #21 STACK		
S123	GENERATOR #28 STACK		
S31	BOILER 1 STACK		
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S33	BOILER 3 STACK		
S35	DRYERS\FURNACES STACK		
S36	BOILER-EM STACK		
S37	BOILER-RAY MILLER STACK		
Z05	FUGITIVE EMISSIONS		



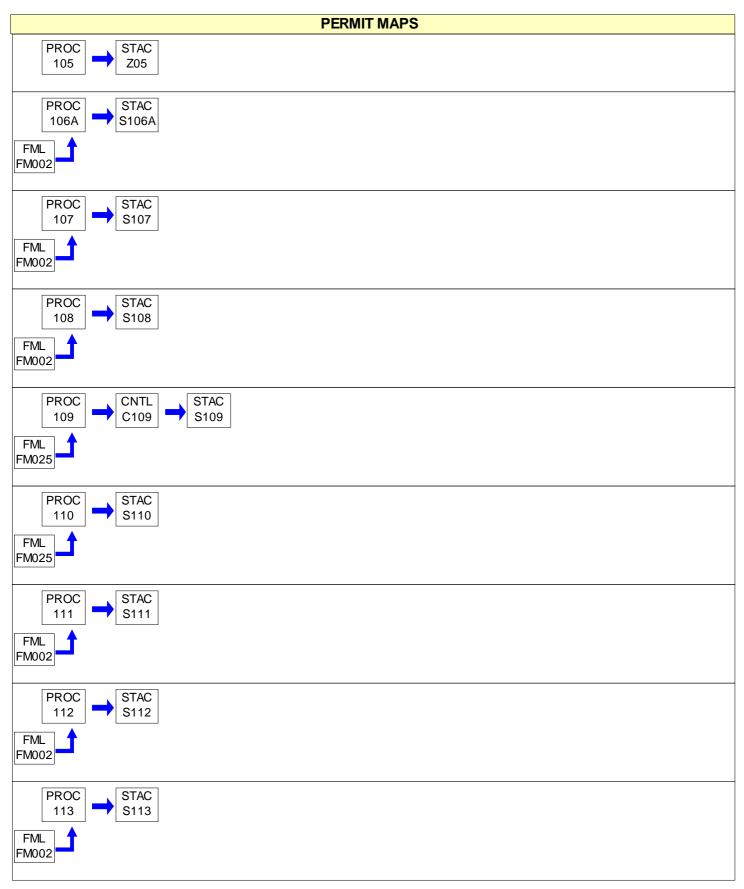






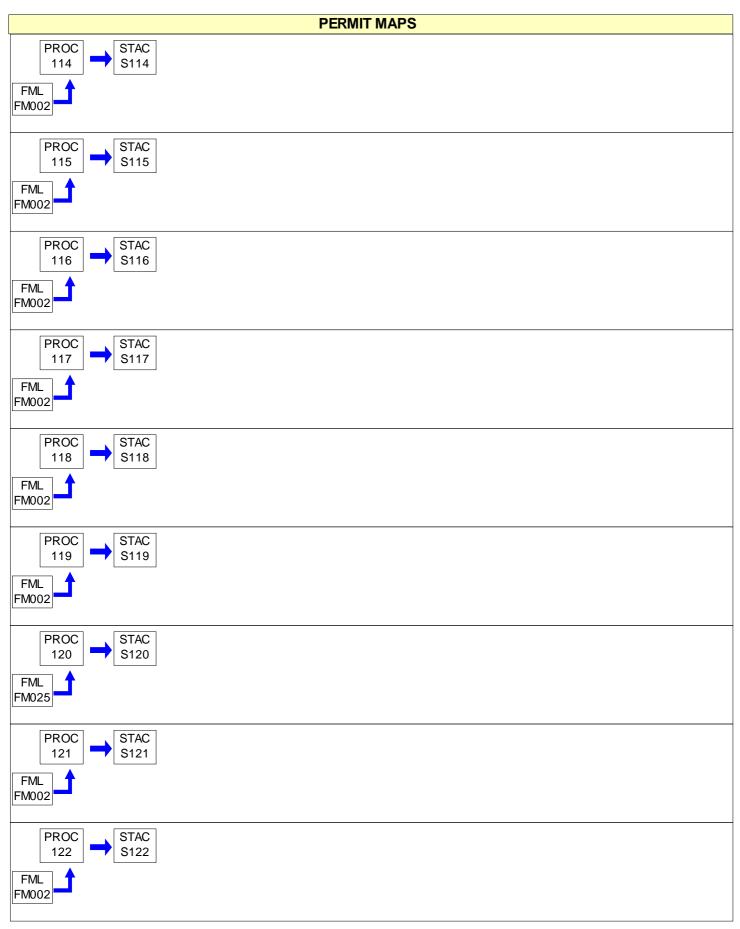








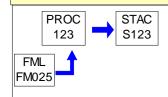








PERMIT MAPS



DEP Auth ID: 1401110 DEP PF ID: 495129





#001 [25 Pa. Code § 121.1]

Definitions.

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]

Operating Permit Duration.

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]

Permit Renewal.

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]

Operating Permit Fees under Subchapter I.

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
 - (1) For a synthetic minor facility, a fee equal to:
 - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
 - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
 - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.





- (2) For a facility that is not a synthetic minor, a fee equal to:
 - (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
 - (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
 - (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.
- (b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]

Transfer of Operating Permits.

- (a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.
- (b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.
- (c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]

Inspection and Entry.

- (a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:
- (1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;
 - (2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
- (3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;
- (4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.
- (b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.
- (c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]

Compliance Requirements.

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:







- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application
- (b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.
- (c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]

Need to Halt or Reduce Activity Not a Defense.

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]

Duty to Provide Information.

- (a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.
- (b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]

Revising an Operating Permit for Cause.

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]

Operating Permit Modifications

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:



- (b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.
- (c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.
- (d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.
- (e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]

Severability Clause.

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]

De Minimis Emission Increases.

- (a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:
 - (1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.
- (2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.
- (b) The Department may disapprove or condition de minimis emission increases at any time.
- (c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:
- (1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.
- (2) One ton of NOx from a single source during the term of the permit and 5 tons of NOx at the facility during the term of the permit.
- (3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.
- (4) Six-tenths of a ton of PM10 from a single source during the term of the permit and 3.0 tons of PM10 at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
- (5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.
 - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:





- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
 - (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
 - (4) Space heaters which heat by direct heat transfer.
 - (5) Laboratory equipment used exclusively for chemical or physical analysis.
 - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]

Operational Flexibility.

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)







- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]

Reactivation

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]

Health Risk-based Emission Standards and Operating Practice Requirements.

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]

Circumvention.

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]

Reporting Requirements.

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such







records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]

Sampling, Testing and Monitoring Procedures.

- (a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.
- (b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]

Recordkeeping.

- (a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:
 - (1) The date, place (as defined in the permit) and time of sampling or measurements.
 - (2) The dates the analyses were performed.
 - (3) The company or entity that performed the analyses.
 - (4) The analytical techniques or methods used.
 - (5) The results of the analyses.
 - (6) The operating conditions as existing at the time of sampling or measurement.
- (b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.
- (c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]

Property Rights.

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]

Alternative Operating Scenarios.

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.





#023 [25 Pa. Code §135.3]

Reporting

- (a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.
- (b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]

Report Format

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.







I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

The permittee shall not permit the emission into the outdoor atmosphere of any fugitive air contaminant from a source other than the following:

- (a) Construction or demolition of building or structure.
- (b) Grading, paving and maintenance of roads and streets.
- (c) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (d) Clearing of land.
- (e) Stockpiling of material.
- (f) Open burning operations.
- (g) Sources and classes of sources other than those identified above, for which the operator has obtained a determination from the Department, in accordance with 25 Pa. Code §123.1 (b), that fugitive emissions from the source, after appropriate control, meet the following requirements:
 - (1) The emissions are of minor significance with respect to causing air pollution.
 - (2) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air standard.

002 [25 Pa. Code §123.2]

Fugitive particulate matter

The permittee shall not permit the emissions of fugitive particulate matter into the outdoor atmosphere from a source specified in Section C, Condition #001, if the emissions are visible at the point the emissions pass outside the person's property.

003 [25 Pa. Code §123.31]

Limitations

The permittee shall not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

004 [25 Pa. Code §123.41]

Limitations

No person shall permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (a) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (b) Equal to or greater than 60% at any time.

005 [25 Pa. Code §123.42]

Exceptions

The emission limitation of 25 Pa. Code §123.41 shall not apply when:



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- (a) The presence of uncombined water is the only reason for failure of the emission to meet the limitation.
- (b) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
 - (c) The emission results from sources specified in Section C, Condition #001.

006 [25 Pa. Code §123.43]

Measuring techniques

Visible emissions may be measured using either of the following;

- (a) A device approved by the Department and maintained to provide accurate opacity measurements.
- (b) Observers, trained and certified in EPA Method 9 to measure plume opacity with the naked eye, or with the aid of any devices approved by the Department.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee, in order to maintain the facility's synthetic minor status, shall limit the facility's actual emissions below the following levels:

- (a) 100 tons/year of SOx
- (b) 100 tons/year of NOx
- (c) 100 tons/year of CO
- (d) 100 tons/year of PM10
- (e) 100 tons/year of PM2.5
- (f) 50 tons/year of VOC
- (g) 25 tons/year of HAPS
- (h) 10 tons/year of a HAP

These emissions are based on any consecutive 12-month rolling period.

008 [25 Pa. Code §129.14]

Open burning operations

- (a) No person shall conduct open burning of materials in such a manner that:
- (1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.
- (2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.
 - (3) The emissions interfere with the reasonable enjoyment of life and property.







- (4) The emissions cause damage to vegetation or property.
- (5) The emissions are or may be deleterious to human or animal health.
- (b) Exceptions. The requirements of Subsection (a) do not apply where the open burning operations result from:
- (1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public official.
- (2) Any fire set for the purpose of instructing personnel in fire fighting, when approved by the Department.
- (3) A fire set for the prevention and control of disease or pests, when approved by the Department.
- (4) A fire set solely for recreational or ceremonial purposes.
- (5) A fire set solely for cooking food.
- (c) This permit condition does not constitute authorization to burn solid waste in violation of Section 610(3) of the Solid Waste Management Act (SWMA), contained at 35 P.S. Section 6018.610(3), or any other provision of the SWMA.

II. TESTING REQUIREMENTS.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The Department reserves the right to require exhaust stack testing of sources as necessary during the permit term to verify emissions for purposes including permit condition violations, emission fees or malfunctioning.

III. MONITORING REQUIREMENTS.

010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall conduct a monthly inspection around the plant periphery during daylight hours when the plant is in production to detect any visible emissions, fugitive visible emissions and malodorous air contaminants. The monthly inspections are required to determine:

- (a) Visible emissions in excess of the limits stated in Section C, Condition #004. Visible emissions may be measured according to the methods specified in Section C, Condition #006, or as an alternative, plant personnel who observe such emissions may report the incidence of visible emissions to the Department within (2) two hours of each incident and make arrangements for a certified observer to verify the visible emissions.
- (b) The presence of fugitive visible emissions beyond the plant property boundaries, as stated in Section C, Condition #002.
- (c) The presence of malodorous air contaminants beyond the plant property boundaries as stated in Section C, Condition #003.

011 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall monitor the sulfur content in the No.2 commercial fuel oil for each fuel oil shipment by one of the following:

(a) laboratory fuel oil analysis, or





(b) fuel supplier's certification

IV. RECORDKEEPING REQUIREMENTS.

012 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall maintain records of the monthly inspections referenced in Condition #010 above. The records shall include, at a minimum, the following information:
 - (1) The name of the company representative monitoring these instances.
 - (2) The date and time of the observation.
 - (3) The wind direction during each observation.

Note: a log entry is required for each inspection regardless of whether or not any odorous, fugitive, or visible emissions are observed.

(b) The above records shall be maintained at the facility for a period of five years and be made available to the Department upon request.

013 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of fuel oil analysis, or fuel supplier certifications for all fuel oil deliveries for the most recent two year period and make the data available to the Department upon request.

014 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall maintain records of the monthly air emissions referenced in Section C, Condition # 007. The permittee shall retain these records for a minimum of five (5) years and be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

015 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall report malfunctions which occur at the facility to the DEP. As defined in 40 CFR Section 60.2 and incorporated by reference in 25 Pa. Code Chapter 122, a malfunction is any sudden, infrequent and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. Failures that are caused in part by poor maintenance or careless operation are not malfunctions. Malfunctions shall be reported as follows:
- (1) Any malfunction which poses an imminent danger to the public health, safety, welfare and environment, shall be immediately reported to the DEP by telephone. The telephone report of such malfunctions shall occur no later than two (2) hours after the permittee is aware of the malfunction. The permittee shall submit a written report of instances of such malfunctions to the DEP within three (3) days of the telephone report.
- (2) Unless otherwise required by this permit, any other malfunction that is not subject to the reporting requirements of paragraph (1) above, shall be reported to the DEP, in writing, within five (5) days of discovery of the malfunction.
- (b) Unless otherwise approved by DEP, all malfunctions shall be reported to dbubbenmoy@pa.gov.
- (c) Telephone reports can be made to the Harrisburg District Office at 717-705-4702 during normal business hours, or to the DEP's Emergency Hotline at any time. The Emergency Hotline phone number is changed/updated periodically. The current Emergency Hotline phone number can be found at:





https://www.dep.pa.gov/About/Regional/SouthcentralRegion/Pages/default.aspx.

VI. WORK PRACTICE REQUIREMENTS.

016 [25 Pa. Code §123.1]

Prohibition of certain fugitive emissions

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne from any source specified in Section C, Condition #001. These actions shall include, but are not limited to, the following:

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.
- (2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles, and other surfaces which may give rise to airborne dust.
 - (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

017 [25 Pa. Code §127.25]

Compliance requirement.

The permittee shall operate and maintain all sources and any air cleaning devices identified in this operating permit in accordance with the manufacturer's recommendations/specifications, as well as in a manner consistent with good operating practices.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.





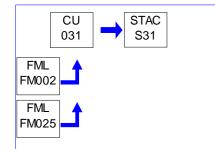
Source ID: 031 Source Name: MAIN BOILER 1

> Source Capacity/Throughput: 90.000 MMBTU/HR

> > 500.000 Gal/HR #2 OIL

90.000 MCF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 001



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS. II.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



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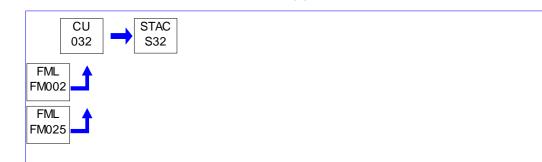
Source ID: 032 Source Name: MAIN BOILER 2

Source Capacity/Throughput: 90.000 MMBTU/HR

500.000 Gal/HR #2 OIL

90.000 MCF/HR NATURAL GAS

Conditions for this source occur in the following groups: GROUP 001



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



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SECTION D. **Source Level Requirements**

Source ID: 033 Source Name: MAIN BOILER 3

> Source Capacity/Throughput: 90.000 MMBTU/HR

> > 500.000 Gal/HR #2 OIL

> > > 90.000 MCF/HR NATURAL GAS

Conditions for this source occur in the following groups: GROUP 001



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS. II.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

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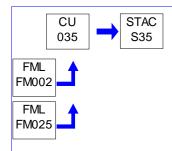




Source ID: 035 Source Name: DRYERS/FURNACES/BOILERS

> Source Capacity/Throughput: 38.623 MMBTU/HR

> > 38.623 MCF/HR NATURAL GAS



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

All the dryers, furnaces, water heaters, and radiant heaters associated with Source ID #035 above, shall meet the following particulate matter emissions:

No person may permit the emission into the outdoor atmosphere of particulate matter at any time, in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

002 [25 Pa. Code §123.21]

General

All the dryers, furnaces, water heaters, and radiant heaters associated with Source ID #035 above, shall meet the following sulfur compound emissions:

No person shall permit the emission into the outdoor atmosphere of sulfur oxides in a manner that the concentration of the sulfur oxides, expressed as SO2, in the effluent gas exceeds 500 ppm, by volume, dry basis.

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

MONITORING REQUIREMENTS. III.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).







V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





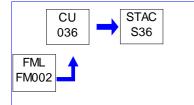


Source ID: 036 Source Name: BOILER-EM

Source Capacity/Throughput: 0.560 MMBTU/HR

3.950 Gal/HR #2 OIL

Conditions for this source occur in the following groups: GROUP 001



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



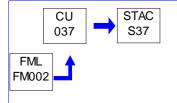


Source ID: 037 Source Name: BOILER - RAY MILLER

> Source Capacity/Throughput: 0.210 MMBTU/HR

> > 1.480 Gal/HR #2 OIL

Conditions for this source occur in the following groups: GROUP 001



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



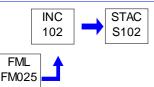




Source ID: 102 Source Name: ANIMAL CREMATORY INCINERATOR

Source Capacity/Throughput: 1.500 MCF/HR Natural Gas

75.000 Lbs/HR ANIMAL REMAINS



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

[Additional authority for the following conditions are derived from Plan Approval No. 22-5024A]

- (a) Animals with infectious diseases, carcasses and body parts of all animals which were exposed to zoonotic pathogens, animal bedding, and other wastes that were in contact with diseased animals or their excretions, secretions, carcasses or body parts, shall not be cremated in the incinerator.
- (b) Plastics, such as polyvinyl (PVC) sheets, bags, Petri dishes, plasticized paper ware, cutlery, plastic containers, packing, etc., shall not be burned in the incinerator. Incineration of non-chlorinated plastic bags used in the packaging of the carcass is permissible.
- (c) During the operation of the incinerator, the temperature in the secondary chamber must be maintained at a minimum of 1,800 degrees Fahrenheit with a minimum gas retention time of one second.
- (d) The firing of the burner and combustion air of the secondary chamber shall be modulated automatically to maintain the minimum required temperature of 1,800 degrees Fahrenheit.
- (e) Particulate matter emissions shall not exceed .08 gr/dscf, corrected to 7% oxygen.
- (f) No radioactive waste shall be burned unless approved by the Radiation Protection Program. No industrial or municipal waste shall be burned.
- (g) A temperature recording device shall be installed, operated, maintained to continuously monitor the temperature of the secondary chamber.
- (h) Visible air contaminants from the above incinerator shall not be emitted in such a manner that the opacity of the emissions is equal to or greater than 10% for a period or periods aggregating more than three (3) minutes in any one hour; or equal to or greater than 30% at any time.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The permittee may open the loading door to this crematory unit during the cremation cycle to inspect and, if deemed necessary, reposition or add to the charge. However, the permittee is still required to ensure that the crematory unit is





operated in compliance with all terms and conditions specified in this operating permit, and that the emission of air contaminants from the crematory unit does not exceed any of the restrictions specified in this operating permit or established pursuant to any applicable rule or regulation contained in 25 Pa. Code, Article III.

- (b) The permittee shall verify compliance with the visible and odor emission limitations in this permit through the following procedures:
- (1) The permittee shall observe the exhaust stack of the crematory at least once during each cremation cycle for the presence of visible emissions. These are to be qualitative observations establishing the absence or presence of visible and odor emissions. If these observations confirm that there are no visible and no odor emissions from the crematory during each cremation cycle, this shall be deemed to establish compliance with the visible and odor emission limitations in this permit.
- (2) If any visible or odor emissions are apparent, the permittee shall take immediate action to eliminate them; and
- (3) If any visible or odor emissions are apparent after the corrective action, the crematory shall not start another cremation cycle until the permittee can verify compliance with the visible emission limitations specified in Condition 001(h) through methods prescribed in 25 Pa. Code § 123.43 (relating to measuring techniques), such as Method 9 readings taken by a certified visible emissions reader.
- (c) If nighttime operation of the crematory is to occur, adequate artificial lighting of the plume at the stack outlet must be provided to enable these observations of stack emissions to occur at night.

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Before charging the unit, the temperature at the exit of the secondary (or last) chamber shall achieve 1800° F or higher and be maintained throughout the cremation cycle; or, for units that are charged when both chambers are cold, the temperature at the exit of the secondary chamber shall achieve and be maintained at or above 1800° F before firing of the primary chamber burner and throughout the cremation cycle.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The crematory shall be operated and maintained in a manner consistent with good operating and maintenance practices.

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The crematory shall be attended by a trained operator at all times when the unit is in operation.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The crematory shall be operated and maintained in accordance with the manufacturer's specifications and the applicable terms and conditions of this permit.





007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The crematory shall provide an interlock system that either:

- (a) Precludes charging of the primary chamber until the secondary (or last) chamber exit temperature is established and holding at 1800° F.
- (b) In units that are charged when both chambers are cold, precludes firing the primary chamber burner until the secondary chamber temperature is established and holding at 1800° F.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



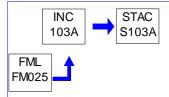




Source ID: 103A Source Name: HUMAN CREMATION UNIT

Source Capacity/Throughput: 150.000 Lbs/HR Special A

1.800 MCF/HR



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.21]

General

Sulfur compounds from the crematory shall not exceed 500 parts per million, by volume, dry basis in the effluent gas.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Particulate matter emissions from the crematory shall not exceed 0.08 gr/dscf, corrected to 7% oxygen.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The operation of the crematory shall not at any time result in visible emissions in excess of either of the following limitations:

- (a) Equal to or greater than 10% for a period or periods aggregating more than three minutes in any hour;
- (b) Equal to or greater than 30% at any time.

Fuel Restriction(s).

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The crematory shall operate on natural gas only.

Throughput Restriction(s).

005 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The owner or operator of any crematory authorized to use this permit may only cremate human remains and the container used to transport the remains.
- (b) The owner or operator of the crematory must ensure that all medical devices (e.g. pacemakers, defibrillators, etc.) and potentially hazardous remedial devices (e.g. radioactive implants, etc.) have been removed from bodies and properly disposed of prior to cremation. Documentation certifying compliance with this requirement shall be maintained for each cremation.
- (c) The owner or operator of any crematory authorized to use this permit may not incinerate any other type of waste (e.g. hospital, medical, hazardous, chemotherapeutic, radioactive, etc.).
- (d) The owner or operator of any crematory authorized to use this permit may not cremate human bodies whose weight exceeds 500 pounds, including the weight of the container.





II. TESTING REQUIREMENTS.

006 [25 Pa. Code §127.441]

Operating permit terms and conditions.

If, at any time, the Department has cause to believe that air contaminant emissions from the crematory are in excess of the limitations specified in, or established pursuant to, any applicable regulation contained in 25 Pa. Code, Subpart C, Article III, the Department may require the permittee to conduct tests deemed necessary by the Department to determine the actual emission rate(s). The permittee shall perform such tests in accordance with applicable provisions of 25 Pa. Code, Chapter 139 (relating to sampling and testing) and in accordance with any restrictions or limitations established by the Department within one hundred and eighty (180) days of the date the Department notifies the permittee, in writing, of the testing requirement.

III. MONITORING REQUIREMENTS.

007 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee may open the loading door to this crematory unit during the cremation cycle to inspect and, if deemed necessary, reposition the charge. However, the permittee is still required to ensure that the crematory unit is operated in compliance with all terms and conditions specified in this operating permit, and that the emission of air contaminants from the crematory unit does not exceed any of the restrictions specified in this operating permit or established pursuant to any applicable rule or regulation contained in 25 Pa. Code, Article III.
- (b) The permittee shall monitor the crematory unit for visible air contaminant emissions, via the opacity sensor of the crematory unit, whenever the loading door is opened for inspection and repositioning of the charge.
- (c) The opacity monitoring device shall be maintained in accordance with the manufacturer's recommendations, and the operator shall be instructed in the proper operation and maintenance of the opacity monitoring device as part of the operator training program required by this permit. The operator must observe the output readings during each cremation cycle, and readings in excess of the applicable opacity limitations shall be addressed as follows:
- (1) If any visible or odor emissions are apparent, the permittee shall take immediate action to eliminate them; and
- (2) If any visible or odor emissions are apparent after the corrective action, the crematory shall not start another cremation cycle until the permittee can verify compliance with the visible emission limitations specified in Condition #003 through methods prescribed in 25 Pa. Code § 123.43, such as Method 9 readings taken by a certified visible emissions reader.

IV. RECORDKEEPING REQUIREMENTS.

008 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The permittee shall install, maintain, and operate temperature monitors to measure and continuously record the temperature at the exit from the primary combustion chamber and at the exit from the secondary (or last) chamber of the crematory. Sensors shall be located such that flames from the burners do not impinge on the sensors.
- (b) The permittee shall maintain records of:
- (1) Visible emission observations and any corrective actions;
- (2) The temperature of the primary and secondary combustion chamber during each cremation cycle on a continuous basis;
- (3) The amount and type of fuel used on a monthly basis;
- (4) The hours of operation;
- (5) The number of cremations performed;
- (6) Operator training certifications and training program content;







- (7) Burner adjustments and maintenance;
- (8) Thermocouple calibrations, adjustments and replacements;
- (9) The removal from the body and proper disposal of any implanted electronic devices and potentially hazardous remedial devices

The permittee shall maintain the above records for a minimum of five years and shall make them available to Department representatives upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

009 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) Before charging the unit, the temperature at the exit of the secondary (or last) chamber shall achieve 1800° F or higher and be maintained throughout the cremation cycle.
- (b) The crematory shall be operated and maintained in a manner consistent with good operating and maintenance practices.
- (c) The crematory shall be attended by a trained operator at all times when the unit is in operation.
- (d) The crematory shall be operated and maintained in accordance with the manufacturer's specifications and the applicable terms and conditions of this permit.
- (e) The crematory shall be provided with an interlock system that precludes charging of the primary chamber until the secondary (or last) chamber exit temperature is established and holding at 1800° F.
- (f) The manufacturer's representative or another qualified technician shall adjust the burners after the unit is constructed and before a new unit is first operated and at other appropriate times such as when the use of an approved fuel is initiated and when visible emissions are observed.

VII. ADDITIONAL REQUIREMENTS.

010 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The manufacturer's representative or another qualified training source shall provide adequate instruction to all operators of each new crematory and to new operators of existing crematories including hands-on control of the unit for at least two operating cycles. The training shall include all of the following elements:

- (a) Principles of combustion;
- (b) Operating monitors and controls;
- (c) Operating sequence under normal conditions;
- (d) Safety and operating procedures under foreseeable upset conditions (e.g. power or fuel interruption, burner malfunction, visible emissions, high and low temperature incidents, etc);
- (e) Regulatory requirements;



22-05024



SECTION D. Source Level Requirements

- (f) Calibration, adjustment and replacement of thermocouples;
- (g) Preventive maintenance practices and procedures and recommended frequency; and
- (h) Recordkeeping requirements and procedures.





22-05024

Source ID: 100 Source Name: (14) EMERGENCY GENERATORS

> Source Capacity/Throughput: 31.080 MCF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 004



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

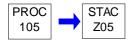
No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





Source ID: 105 Source Name: (3) COLD CLEANING DEGREASERS

Source Capacity/Throughput:



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §129.63]

Degreasing operations

The permittee may not use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5% VOC by weight, measured at 20°C (68°F) containing VOCs. This condition does not apply to the following Cold Cleaning Machines:

- (1) Machines used in extreme cleaning service.
- (2) Machines, in which the Department approves in writing, that compliance with this condition will result in unsafe operating conditions.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

002 [25 Pa. Code §129.63]

Degreasing operations

The permittee shall maintain for at least two (2) years and shall provide to the Department, on request, the following information:

- (1) The name and address of the solvent supplier.
- (2) The type of solvent including the product or vendor identification number.
- (3) The vapor pressure of the solvent measured in mm hg at 20°C (68°F).

An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).







/I. WORK PRACTICE REQUIREMENTS.

003 [25 Pa. Code §129.63]

Degreasing operations

- (a) The cold cleaning machines shall have a permanent, conspicuous label summarizing the operating requirements in Section D. Condition #004. In addition, the label shall include the following discretionary good operating practices:
- (1) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.
- (2) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.
 - (3) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.
- (b) Be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than six inches shall constitute an acceptable cover.

004 [25 Pa. Code §129.63]

Degreasing operations

The permittee shall operate the cold cleaning machines in accordance with the following procedures:

- (1) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.
- (2) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (3) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.
 - (4) Air agitated solvent baths may not be used.
 - (5) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



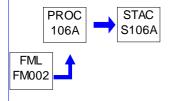




Source ID: 106A Source Name: 2682 HP EMERGENCY GENERATOR #32

> Source Capacity/Throughput: 138.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



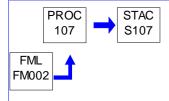


Source ID: 107 Source Name: 3622 HP EMERGENCY GENERATOR #33

Source Capacity/Throughput: 173.300 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





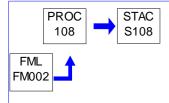


Source ID: 108 Source Name: 3622 HP EMERGENCY GENERATOR #34

> Source Capacity/Throughput: 173.300 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



RESTRICTIONS. L

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



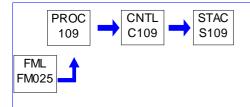




Source ID: 109 Source Name: 7.9 MW COMBUSTION TURBINE

Source Capacity/Throughput: 140.600 MCF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 003



I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) Pursuant to the Best Available Technology (BAT) provisions of 25 Pa. Code Section 127.1, the permittee shall limit the emissions from Source ID #109 to the following rates:
 - (1) Total PM 0.03 lb/mmBtu
 - (2) NOx 20 ppmvd @ 15% oxygen
 - (3) CO 6 ppmvd @ 15% oxygen
 - (4) NMNEHC (as propane) 9 ppmvd @ 15% oxygen
- (b) The above emission limitations shall apply at all times except during periods of start-up and shut-down, provided, however, that the duration of start-up and shut-down do not exceed thirty (30) minutes per occurrence. The turbine shall be operated in a manner consistent with good air pollution control practices for minimizing emissions, at all times, including periods of startup, shutdown, and malfunction. The emissions from start-up and shut-down shall be included in the 12-month rolling sum of emissions. The owner or operator of a turbine shall comply with all applicable start-up and shut-down requirements in accordance with 40 CFR Part 60, Subpart KKKK.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The turbine shall be equipped with a non-resettable hour meter.
- (b) Unless otherwise approved in writing by DEP, the permittee shall conduct periodic monitoring of the turbine on an annual basis in order to verify compliance with the NOx and CO emissions limits in Condition #001.
- (c) A portable gas analyzer may be used to satisfy the requirements of this condition utilizing three 20-minute test runs. The Department may alter the frequency of portable analyzer tests based on the results. The portable gas analyzer shall be maintained according to the manufacturer's specifications and the procedures specified in ASTM D 6522 or equivalent as approved by the Department. The Department may also waive all or parts of this requirement if the owner or operator demonstrates compliance, in lieu of testing, through alternate means satisfactory to the Department.





IV. RECORDKEEPING REQUIREMENTS.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) The owner or operator shall record the following monthly:
- (1) The number of hours the turbine is operated,
- (2) The amount of natural gas combusted in the turbine.
- (b) The records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

DEP Auth ID: 1401110 DEP PF ID: 495129





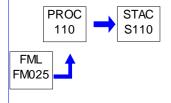


Source ID: 110 Source Name: 41 HP EMERGENCY GENERATOR #35

> Source Capacity/Throughput: 310.000 CF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 004

GROUP 005



RESTRICTIONS. L

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





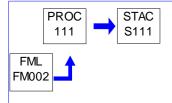


Source ID: 111 Source Name: 3674 HP EMERGENCY GENERATOR #36

Source Capacity/Throughput: 317.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





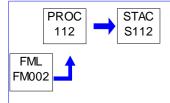


Source ID: 112 Source Name: 3674 HP EMERGENCY GENERATOR #38

> Source Capacity/Throughput: 317.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



RESTRICTIONS. L

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).



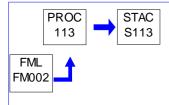


Source ID: 113 Source Name: 932 HP EMERGENCY GENERATOR #5

Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





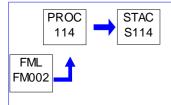


Source ID: 114 Source Name: 932 HP EMERGENCY GENERATOR #6

> Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



RESTRICTIONS. L

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).





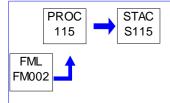


Source ID: 115 Source Name: 932 HP EMERGENCY GENERATOR #7

> Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002

GROUP 004



RESTRICTIONS. L

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS. IV.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

ADDITIONAL REQUIREMENTS. VII.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

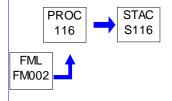




Source ID: 116 Source Name: 1474 HP EMERGENCY GENERATOR #10

> Source Capacity/Throughput: 71.900 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

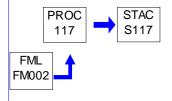




Source ID: 117 Source Name: 932 HP EMERGENCY GENERATOR #15

Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

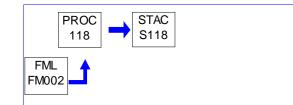




Source ID: 118 Source Name: 932 HP EMERGENCY GENERATOR #16

> Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

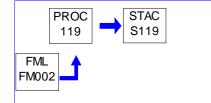




Source ID: 119 Source Name: 932 HP EMERGENCY GENERATOR #17

> Source Capacity/Throughput: 44.000 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

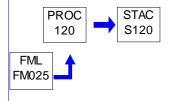




Source ID: 120 Source Name: 530 HP EMERGENCY GENERATOR #12

Source Capacity/Throughput: 3.980 MCF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 005



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

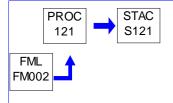




Source ID: 121 Source Name: 449 HP EMERGENCY GENERATOR # 27

> Source Capacity/Throughput: 21.500 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 004



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

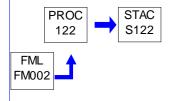




Source ID: 122 Source Name: 536 HP EMERGENCY GENERATOR #21

> Source Capacity/Throughput: 27.900 Gal/HR #2 Oil

Conditions for this source occur in the following groups: GROUP 002



RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. **TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

WORK PRACTICE REQUIREMENTS. VI.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

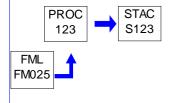




Source ID: 123 Source Name: 764 HP EMERGENCY GENERATOR #28

Source Capacity/Throughput: 5.890 MCF/HR Natural Gas

Conditions for this source occur in the following groups: GROUP 005



I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).







Group Name: GROUP 001

Group Description: Combustion Boilers

Sources included in this group

ID	Name
031	MAIN BOILER 1
032	MAIN BOILER 2
033	MAIN BOILER 3
036	BOILER-EM
037	BOILER - RAY MILLER

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.11]

Combustion units

No person shall permit the emission into the outdoor atmosphere of particulate matter from boilers #031, #032, & #033 above in excess of the following:

A = 3.6E-0.56 where:

A = Allowable emissions in lbs/mmBtu of heat input, and

E = Heat input to the combustion unit in mmBtu/hr.

002 [25 Pa. Code §123.22]

Combustion units

- (a) No person shall permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO2, from each of the above boilers in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.
- (b) The No. 2 fuel oil used in each of the above boilers shall not exceed a sulfur content greater than 0.0015% by weight.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

- (a) Boilers #031, #032 & #033 shall be operated on natural gas and No. 2 fuel oil only.
- (b) Boilers #036 & #037 shall be operated on No. 2 fuel oil only.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

004 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.11195]

SUBPART JJJJJJ - National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources

Are any boilers not subject to this subpart?

§ 63.11195(e) - Boilers #031, #032 & #033 as defined in accordance with Section 63.11237 are gas-fired boilers that burn gaseous fuels not combined with any solid fuels, burn liquid fuel only during periods of gas curtailment, gas supply emergencies, or periodic testing on liquid fuel which does not exceed a combined total of 48 hours per boiler during any calendar year. By operating boilers #031, #032 & #033 in this manner, the combustion units are exempt from the requirements of 40 CFR Part 63, Subpart JJJJJJ.







Group Name: **GROUP 002**

22-05024

Group Description: Emergency Generators subject to 40 CFR Part 60, Subpart IIII Requirements

Sources included in this group

ID	Name
106A	2682 HP EMERGENCY GENERATOR #32
107	3622 HP EMERGENCY GENERATOR #33
108	3622 HP EMERGENCY GENERATOR #34
111	3674 HP EMERGENCY GENERATOR #36
112	3674 HP EMERGENCY GENERATOR #38
113	932 HP EMERGENCY GENERATOR #5
114	932 HP EMERGENCY GENERATOR #6
115	932 HP EMERGENCY GENERATOR #7
116	1474 HP EMERGENCY GENERATOR #10
117	932 HP EMERGENCY GENERATOR #15
118	932 HP EMERGENCY GENERATOR #16
119	932 HP EMERGENCY GENERATOR #17
122	536 HP EMERGENCY GENERATOR #21

RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4200] Subpart IIII - Standards of Performance for Stationary Compression Ignition Internal Combustion Engines Am I subject to this subpart?

§ 60.4200 Am I subject to this subpart?

(a) The provisions of this subpart are applicable to manufacturers, owners, and operators of stationary compression ignition (CI) internal combustion engines (ICE) and other persons as specified in paragraphs (a)(1) through (4) of this section. For the purposes of this subpart, the date that construction commences is the date the engine is ordered by the





owner or operator.

- (1) [NA NOT AN ENGINE MANUFACTURER]
- (2) Owners and operators of stationary CI ICE that commence construction after July 11, 2005, where the stationary CI ICE are:
- (i) Manufactured after April 1, 2006, and are not fire pump engines, or
- (ii) 2007 or later, for engines that are not fire pump engines;
- (3) [NA NOT MODIFIED OR RECONSTRUCTED]
- (4) The provisions of § 60.4208 of this subpart are applicable to all owners and operators of stationary CI ICE that commence construction after July 11, 2005.
- (b) [NA TEST CELL NOT INVOLVED]
- (c) If you are an owner or operator of an area source subject to this subpart, you are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart applicable to area sources.
- (d) Stationary CI ICE may be eligible for exemption from the requirements of this subpart as described in 40 CFR part 1068, subpart C (or the exemptions described in 40 CFR part 89, subpart J and 40 CFR part 94, subpart J, for engines that would need to be certified to standards in those parts), except that owners and operators, as well as manufacturers, may be eligible to request an exemption for national security.
- (e) [NA NOT TEMPORARY REPLACEMENT UNIT(S)]

[71 FR 39172, July 11, 2006, as amended at 76 FR 37967, June 28, 2011]

Emission Standards for Owners and Operators

- § 60.4204 What emission standards must I meet for non-emergency engines if I am an owner or operator of a stationary CI internal combustion engine?
- (ii) [NA UNIT(S) ARE EMERGENCY]
- § 60.4205 What emission standards must I meet for emergency engines if I am an owner or operator of a stationary CI internal combustion engine?
- (a) N/A (ENGINES SUBJECT TO THIS SUBPART ARE NOT PRE-2007 MODEL YEARS)
- (b) Owners and operators of 2007 model year and later emergency stationary CI ICE with a displacement of less than 30 liters per cylinder that are not fire pump engines must comply with the emission standards for new nonroad CI engines in §60.4202, for all pollutants, for the same model year and maximum engine power for their 2007 model year and later emergency stationary CI ICE.

Note: In accordance with Sections 60.4202(a)(2) Emergency Generators (#5, #6, #7, #10, #15, #16, #17, & #32) are subject to the certification emission standards for new nonroad CI engines for the same model year and maximum engine power in 40 CFR 89.112 and 40 CFR 89.113 for all pollutants beginning in model year 2007, as presented below:

40 CFR §89.112(a) Table 1 Emission Standards for units with a rated power of greater than 560 kW (750 HP), Tier 2 starting with Model Year 2006:

NMHC + NOx: 4.47 g/hp-hr (6.4 g/kW-hr)







CO: 2.61 g/hp-hr (3.5 g/kW-hr) PM: 0.15 g/hp-hr (0.20 g/kW-hr)

Exhaust opacity from the above compression-ignition nonroad engine for which this subpart is applicable must not exceed the following:

20 percent during the acceleration mode;

15 percent during the lugging mode; and

50 percent during the peaks in either the acceleration or lugging modes.

Note: In accordance with Section 40.4202(b), the two 2008 and 2009 Caterpillar 3622 HP Emergency Engines (#33 & #34) are subject to the emission standards specified for 2007 through 2010 model years, the emission standards in table 1 to this subpart, for all pollutants, for the same maximum engine power, as presented below:

40 CFR Part 60 Subpart IIII Table 1 Emission Standards for units with a rated power of greater than 560 kW (750 HP):

THCs: 1.0g/hp-hr NOx: 6.9 g/hp-hr CO: 8.5 g/hp-hr PM: 0.4 g/hp-hr

Note: In accordance with Section 60.4202(b)(2) the two 2015 MTU 3674 HP Emergency Generators (#36 & #38) are subject to the certification emission standards for 2011 model year and later for new nonroad CI engines of the same model year and maximum engine power in 40 CFR 89.112 and 40 CFR 89.113 for all pollutants, as presented below:

40 CFR §89.112(a) Table 1 Emission Standards for units with a rated power of greater than 560 kW (750 HP), Tier 2 starting with Model Year 2006:

NMHC + NOx: 4.47 g/hp-hr (6.4 g/kW-hr) CO: 2.61 g/hp-hr (3.5 g/kW-hr) PM: 0.15 g/hp-hr (0.20 g/kW-hr)

Exhaust opacity from the above compression-ignition nonroad engines for which this subpart is applicable must not exceed the following:

20 percent during the acceleration mode;

15 percent during the lugging mode; and

50 percent during the peaks in either the acceleration or lugging modes.

End of Table 1 Requirements

(c) Owners and operators of fire pump engines with a displacement of less than 30 liters per cylinder must comply with the emission standards in table 4 to this subpart, for all pollutants.

Table 4 Requirements for Stationary Fire Pump Engine (Generator #21) with a maximum engine power greater than or equal to 225kW and less than or equal to 450kW.

Model year 2021:

NMHC + NOx: 4.0 g/Kw-hr CO: 3.5 g/Kw-hr PM: 0.20 g/Kw-hr

End of Table 4 Requirements

(d) thru (f) - N/A (ENGINES DO NOT MEET THE SIZE, DISPLACEMENT, OR TYPE OF ENGINE AS SPECIFIED)

[71 FR 39172, July 11, 2006, as amended at 76 FR 37969, June 28, 2011]





§ 60.4206 How long must I meet the emission standards if I am an owner or operator of a stationary CI internal combustion engine?

Owners and operators of stationary CI ICE must operate and maintain stationary CI ICE that achieve the emission standards as required in §§ 60.4204 and 60.4205 over the entire life of the engine.

[76 FR 37969, June 28, 2011]

Fuel Requirements for Owners and Operators

- § 60.4207 What fuel requirements must I meet if I am an owner or operator of a stationary CI internal combustion engine subject to this subpart?
- (a) Beginning October 1, 2007, owners and operators of stationary CI ICE subject to this subpart that use diesel fuel must use diesel fuel that meets the requirements of 40 CFR 80.510(a).
- (b) Beginning October 1, 2010, owners and operators of stationary CI ICE subject to this subpart with a displacement of less than 30 liters per cylinder that use diesel fuel must use diesel fuel that meets the requirements of 40 CFR 80.510(b) for nonroad diesel fuel, except that any existing diesel fuel purchased (or otherwise obtained) prior to October 1, 2010, may be used until depleted.
- (c) [Reserved]
- (d) [NA UNITS(S) < 30 L/CYL]
- (e) [NA NO NATIONAL SECURITY EXEMPTION]

[71 FR 39172, July 11, 2006, as amended at 76 FR 37969, June 28, 2011; 78 FR 6695, Jan. 30, 2013]

Other Requirements for Owners and Operators

- § 60.4208 What is the deadline for importing or installing stationary CI ICE produced in previous model years?
- (a) After December 31, 2008, owners and operators may not install stationary CI ICE (excluding fire pump engines) that do not meet the applicable requirements for 2007 model year engines.
- (b) [NA UNIT(S) > 25 HP]
- (c) (g) [NA UNIT(S) ARE EMERGENCY]
- (h) [NA IMPORTATION NOT RELEVANT IN THIS CASE]
- (i) The requirements of this section do not apply to owners or operators of stationary CI ICE that have been modified, reconstructed, and do not apply to engines that were removed from one existing location and reinstalled at a new location.

[71 FR 39172, July 11, 2006, as amended at 76 FR 37969, June 28, 2011]

§ 60.4209 What are the monitoring requirements if I am an owner or operator of a stationary CI internal combustion engine?

If you are an owner or operator, you must meet the monitoring requirements of this section. In addition, you must also meet the monitoring requirements specified in § 60.4211.

- (a) If you are an owner or operator of an emergency stationary CI internal combustion engine that does not meet the standards applicable to non-emergency engines, you must install a non-resettable hour meter prior to startup of the engine.
- (b) [NA NO DIESEL PARTICULATE FILTER]



[71 FR 39172, July 11, 2006, as amended at 76 FR 37969, June 28, 2011]

Compliance Requirements

- § 60.4211 What are my compliance requirements if I am an owner or operator of a stationary CI internal combustion engine?
- (a) If you are an owner or operator and must comply with the emission standards specified in this subpart, you must do all of the following, except as permitted under paragraph (g) of this section:
- (1) Operate and maintain the stationary CI internal combustion engine and control device according to the manufacturer's emission-related written instructions;
- (2) Change only those emission-related settings that are permitted by the manufacturer; and
- (3) Meet the requirements of 40 CFR parts 89, 94 and/or 1068, as they apply to you.
- (b) [NA POST-2006 MODEL]
- (c) If you are an owner or operator of a 2007 model year and later stationary CI internal combustion engine and must comply with the emission standards specified in §60.4204(b) or §60.4205(b), or if you are an owner or operator of a CI fire pump engine that is manufactured during or after the model year that applies to your fire pump engine power rating in table 3 to this subpart and must comply with the emission standards specified in §60.4205(c), you must comply by purchasing an engine certified to the emission standards in §60.4204(b), or §60.4205(b) or (c), as applicable, for the same model year and maximum (or in the case of fire pumps, NFPA nameplate) engine power. The engine must be installed and configured according to the manufacturer's emission-related specifications, except as permitted in paragraph (g) of this section.
- (d) [NA UNITS NOT SUBJECT TO § 60.4204(c) or § 60.4205(d)]
- (e) [NA NOT MODIFIED/RECONSRUCTED]
- (f) If you own or operate an emergency stationary ICE, you must operate the emergency stationary ICE according to the requirements in paragraphs (f)(1) through (3) of this section. In order for the engine to be considered an emergency stationary ICE under this subpart, any operation other than emergency operation, maintenance and testing, emergency demand response, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1) through (3) of this section, is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1) through (3) of this section, the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines..
- (1) There is no time limit on the use of emergency stationary ICE in emergency situations.
- (2) You may operate your emergency stationary ICE for any combination of the purposes specified in paragraphs (f)(2)(i) through (iii) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (f)(3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (f)(2).
- (i) Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency ICE beyond 100 hours per calendar year.
- (ii) (iii) [RESERVED]
- (3) [NA NOT USED TO SUPPLY POWER AS PART OF A FINANCIAL ARRANGEMENT]
- (g) If you do not install, configure, operate, and maintain your engine and control device according to the manufacturer's





emission-related written instructions, or you change emission-related settings in a way that is not permitted by the manufacturer, you must demonstrate compliance as follows:

- (1) [NA UNIT(S) > 100 HP]
- (2) [NA UNIT(S) > 500 HP]
- (3) If you are an owner or operator of a stationary CI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test to demonstrate compliance with the applicable emission standards within 1 year of startup, or within 1 year after an engine and control device is no longer installed, configured, operated, and maintained in accordance with the manufacturer's emission-related written instructions, or within 1 year after you change emission-related settings in a way that is not permitted by the manufacturer. You must conduct subsequent performance testing every 8,760 hours of engine operation or 3 years, whichever comes first, thereafter to demonstrate compliance with the applicable emission standards.
- (h) The requirements for operators and prohibited acts specified in 40 CFR 1039.665 apply to owners or operators of stationary CI ICE equipped with AECDs for qualified emergency situations as allowed by 40 CFR 1039.665.

71 FR 39172, July 11, 2006, as amended at 76 FR 37970, June 28, 2011; 78 FR 6695, Jan. 30, 2013; 81 FR 44219, July 7, 2016; 86 FR 34359, June 29, 2021; 87 FR 48605, Aug. 10, 2022]

Testing Requirements for Owners and Operators

§ 60.4212 What test methods and other procedures must I use if I am an owner or operator of a stationary CI internal combustion engine with a displacement of less than 30 liters per cylinder?

[NA – TESTING NOT REQUIRED FOR CERTIFIED UNITS WHICH ARE NOT ALTERED PER 60.4211(g)]

[71 FR 39172, July 11, 2006, as amended at 76 FR 37971, June 28, 2011]

§ 60.4213 What test methods and other procedures must I use if I am an owner or operator of a stationary CI internal combustion engine with a displacement of greater than or equal to 30 liters per cylinder?

[NA - DISPLACEMENT < 30 L/CYL]

[71 FR 39172, July 11, 2006, as amended at 76 FR 37971, June 28, 2011]

Notification, Reports, and Records for Owners and Operators

§ 60.4214 What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary CI internal combustion engine?

- (a) [NA UNIT(S) ARE EMERGENCY]
- (b) If the stationary CI internal combustion engine is an emergency stationary internal combustion engine, the owner or operator is not required to submit an initial notification. Starting with the model years in table 5 to this subpart, if the emergency engine does not meet the standards applicable to non-emergency engines in the applicable model year, the owner or operator must keep records of the operation of the engine in emergency and non-emergency service that are recorded through the non-resettable hour meter. The owner must record the time of operation of the engine and the reason the engine was in operation during that time.
- (c) [NA NO DIESEL PARTICULATE FILTER]
- (d) If you own or operate an emergency stationary CI ICE with a maximum engine power more than 100 HP that operates for the purpose specified in § 60.4211(f)(3)(i), you must submit an annual report according to the requirements in paragraphs







- (d)(1) through (3) of this section.
- (1) The report must contain the following information:
- (i) Company name and address where the engine is located.
- (ii) Date of the report and beginning and ending dates of the reporting period.
- (iii) Engine site rating and model year.
- (iv) Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.
- (v) (vi) [Resered]
- (vii) Hours spent for operation for the purposes specified in §60.4211(f)(3)(i), including the date, start time, and end time for engine operation for the purposes specified in §60.4211(f)(3)(i). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.
- (2) The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
- (3) The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) (www.epa.gov/cdx). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in §60.4.
- (e) Owners or operators of stationary CI ICE equipped with AECDs pursuant to the requirements of 40 CFR 1039.665 must report the use of AECDs as required by 40 CFR 1039.665(e).

[71 FR 39172, July 11, 2006, as amended at 78 FR 6696, Jan. 30, 2013; 81 FR 44219, July 7, 2016; 87 FR 48606, Aug. 10, 2022]

General Provisions

- § 60.4218 What General Provisions and confidential information provisions apply to me?
- (a) Table 8 to this subpart shows which parts of the General Provisions in §§ 60.1 through 60.19 apply to you.
- (b) The provisions of 40 CFR 1068.10 and 1068.11 apply for engine manufacturers. For others, the general confidential business information (CBI) provisions apply as described in 40 CFR part 2.

[88 FR 4471, Jan. 24, 2023]

Regulatory Changes & Reporting Addresses:

Individual sources within this source group that are subject to 40 CFR Part 60 Subpart IIII shall comply with all applicable requirements of the Subpart. 40 CFR 60.4 requires submission of copies of all requests, reports and other communications to both the Department and the EPA. The EPA copies shall be forwarded to:

United States Environmental Protection Agency Region III, Air and Radiation Division Permits Branch (3AD10) Four Penn Center 1600 John F. Kennedy Boulevard Philadelphia, Pennsylvania 19103-2852

The DEP copies shall be forwarded to the DEP SCRO Air Quality Program Manager at wiweaver@pa.gov, unless





otherwise directed in writing by DEP.

In the event that the Federal Subpart that is the subject of this Source Group is revised, the permittee shall comply with the revised version of the subpart, and shall not be required to comply with any provisions in this permit designated as having the subpart as their authority, to the extent that such permit provisions would be inconsistent with the applicable provisions of the revised subpart.



22-05024



SECTION E. Source Group Restrictions.

Group Name: GROUP 003

Group Description: 40 CFR Part 60, Subpart KKKK Requirements

Sources included in this group

ID	Name
109	7.9 MW COMBUSTION TURBINE

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

Reporting Addresses & Regulatory Changes

Individual sources within this source group that are subject to 40 CFR 60, Subpart KKKK shall comply with all applicable requirements of the Subpart. 40 CFR 60.4 requires submission of copies of all requests, reports and other communications to both the Department and the EPA The EPA copies shall be forwarded to:

United States Environmental Protection Agency

Region III, Air and Radiation Division

Permits Branch (3AD10)

Four Penn Center

1600 John F. Kennedy Boulevard

Philadelphia, Pennsylvania 19103-2852

The DEP copies shall be forwarded to the DEP SCRO Air Quality Program Manager at wiweaver@pa.gov, unless otherwise directed in writing by DEP.

In the event that the Federal Subpart that is the subject of this Source Group is revised, the permittee shall comply with the revised version of the subpart, and shall not be required to comply with any provisions in this permit designated as having the subpart as their authority, to the extent that such permit provisions would be inconsistent with the applicable provisions





of the revised subpart.

002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4300]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What is the purpose of this subpart?

This subpart establishes emission standards and compliance schedules for the control of emissions from stationary combustion turbines that commenced construction, modification or reconstruction after February 18, 2005.

003 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4305]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

Does this subpart apply to my stationary combustion turbine?

60.4305(a) If you are the owner or operator of a stationary combustion turbine with a heat input at peak load equal to or greater than 10.7 gigajoules (10 MMBtu) per hour, based on the higher heating value of the fuel, which commenced construction, modification, or reconstruction after February 18, 2005, your turbine is subject to this subpart. Only heat input to the combustion turbine should be included when determining whether or not this subpart is applicable to your turbine. Any additional heat input to associated heat recovery steam generators (HRSG) or duct burners should not be included when determining your peak heat input. However, this subpart does apply to emissions from any associated HRSG and duct burners.

60.4305(b) Stationary combustion turbines regulated under this subpart are exempt from the requirements of subpart GG of this part. Heat recovery steam generators and duct burners regulated under this subpart are exempted from the requirements of subparts Da, Db, and Dc of this part.

004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4310]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What types of operations are exempt from these standards of performance?

 $[NA-THE\ OPERATIONS\ ASSOCIATED\ WITH\ THE\ USE\ OF\ THE\ ABOVE\ TURBINE\ ARE\ NOT\ EXEMPT\ FROM\ SUBPART\ KKKK\ STANDARDS]$

005 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4315]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What pollutants are regulated by this subpart?

The pollutants regulated by this subpart are nitrogen oxide (NOX) and sulfur dioxide (SO2).

006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4320]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What emission limits must I meet for nitrogen oxides (NOX)?

60.4320(a) You must meet the emission limits for NOX specified in Table 1 to this subpart.

TABLE 1 REQUIREMENTS

No. 3 - New turbine firing natural gas, electric generating with a combustion turbine heat input equal to or greater than 50 mmbtu/hr and less than or equal to 850 mmbtu/hr the NOx emission standard is 25 ppm at 15% oxygen or 150 ng/J of useful output (1.2 lb/MWh).

No. 12 - Turbines located north of the Arctic Circle (latitude 66.5 degrees north), turbines operating at less than 75 percent of peak load, modified and reconstructed offshore turbines, and turbines operating at temperatures less than 0 °F with a Turbine output equal to or less than 30 MW the NOx emission standard is 150 ppm at 15% oxygen or 1,110 ng/J of useful output (8.7 lb/MWh).

[NOTE: COMPLIANCE WITH THE BAT NOx LIMIT OF 20 ppmvd @ 15% O2 ASSURES COMPLIANCE WITH THE NOX LIMITS OF SUBPART KKKK.]

END OF TABLE 1 REQUIREMENTS

60.4320(b) [NA - ONLY ONE TURBINE]





007 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4325]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What emission limits must I meet for NOX if my turbine burns both natural gas and distillate oil (or some other combination of fuels)?

[NA - TURBINE DOES NOT COMBUST DISTILLATE OIL]

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4330]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What emission limits must I meet for sulfur dioxide (SO2)?

60.4330(a) If your turbine is located in a continental area, you must comply with either paragraph (a)(1), (a)(2), or (a)(3) of this section. If your turbine is located in Alaska, you do not have to comply with the requirements in paragraph (a) of this section until January 1, 2008.

60.4330(a)(1) You must not cause to be discharged into the atmosphere from the subject stationary combustion turbine any gases which contain SO2 in excess of 110 nanograms per Joule (ng/J) (0.90 pounds per megawatt-hour (lb/MWh)) gross output;

60.4330(a)(2) You must not burn in the subject stationary combustion turbine any fuel which contains total potential sulfur emissions in excess of 26 ng SO2/J (0.060 lb SO2/MMBtu) heat input. If your turbine simultaneously fires multiple fuels, each fuel must meet this requirement; or

60.4330(a)(3) [NA - DOES NOT COMBUST BIOGAS]

60.4330(b) [NA - TURBINE LOCATED IN CONTINENTAL AREA]

[71 FR 38497, July 6, 2006, as amended at 74 FR 11861, Mar. 20, 2009, eff. May 19, 2009]

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4333]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What are my general requirements for complying with this subpart?

60.4333(a) You must operate and maintain your stationary combustion turbine, air pollution control equipment, and monitoring equipment in a manner consistent with good air pollution control practices for minimizing emissions at all times including during startup, shutdown, and malfunction.

60.4333(b) [NA – ONLY ONE TURBINE, NO COMMON STEAM HEADER]

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4335]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I demonstrate compliance for NOX if I use water or steam injection?

[NA - DOES NOT USE WATER OR STEAM INJECTION]

011 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4340]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I demonstrate continuous compliance for NOX if I do not use water or steam injection?

60.4340(a) If you are not using water or steam injection to control NOX emissions, you must perform annual performance tests in accordance with § 60.4400 to demonstrate continuous compliance. If the NOX emission result from the performance test is less than or equal to 75 percent of the NOX emission limit for the turbine, you may reduce the frequency of subsequent performance tests to once every 2 years (no more than 26 calendar months following the previous performance test). If the results of any subsequent performance test exceed 75 percent of the NOX emission limit for the turbine, you must resume annual performance tests.

60.4340(b) As an alternative, you may install, calibrate, maintain and operate one of the following continuous monitoring systems:

60.4340(b)(1) [NA - NO CEMS]

60.4340(b)(2) Continuous parameter monitoring as follows:





60.4340(b)(2)(i) For a diffusion flame turbine without add-on selective catalytic reduction (SCR) controls, you must define parameters indicative of the unit's NOX formation characteristics, and you must monitor these parameters continuously.

60.4340(b)(2)(ii) For any lean premix stationary combustion turbine, you must continuously monitor the appropriate parameters to determine whether the unit is operating in low-NOX mode.

60.4340(b)(2)(iii) [NA - SCR NOT USED]

60.4340(b)(2)(iv) [NA - NOT REGULATED UNDER PART 75 OF THIS CHAPTER]

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4345]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What are the requirements for the continuous emission monitoring system equipment, if I choose to use this option?

INA - NO CEMSI

013 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4350]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I use data from the continuous emission monitoring equipment to identify excess emissions?

For purposes of identifying excess emissions:

60.4350(a) - (e) [NA - NO CEMS]

NOTE: ALTHOUGH NO CEMS, EQUATIONS ARE USED FOR DEMONSTRATING COMPLIANCE UNDER 60.4400]

60.4350(f) Calculate the hourly average NOX emission rates, in units of the emission standards under § 60.4320, using either ppm for units complying with the concentration limit or the following equation for units complying with the output based standard:

60.4350(f)(1) For simple-cycle operation:

E = ((NOX)h * (HI)h) / P(EQN 1)

Where:

E = hourly NOX emission rate, in lb/MWh,

(NOX)h = hourly NOX emission rate, in lb/MMBtu,

(HI)h = hourly heat input rate to the unit, in MMBtu/h, measured using the fuel flowmeter(s), e.g., calculated using Equation D-15a in appendix D to part 75 of this chapter, and

P = gross energy output of the combustion turbine in MW.

60.4350(f)(2) For combined-cycle and combined heat and power complying with the output-based standard, use Equation 1 of this subpart, except that the gross energy output is calculated as the sum of the total electrical and mechanical energy generated by the combustion turbine, the additional electrical or mechanical energy (if any) generated by the steam turbine following the heat recovery steam generator, and 100 percent of the total useful thermal energy output that is not used to generate additional electricity or mechanical output, expressed in equivalent MW, as in the following equations:

P = (Pe)t + (Pe)c + Ps + Po(EQN 2)

Where:

P = gross energy output of the stationary combustion turbine system in MW. (Pe)t = electrical or mechanical energy output of the combustion turbine in MW, (Pe)c = electrical or mechanical energy output (if any) of the steam turbine in MW, and

PS = (Q * H) / 3.413E6(EQN 3)

Where:





Ps = useful thermal energy of the steam, measured relative to ISO conditions, not used to generate additional electric or mechanical output, in MW,

Q = measured steam flow rate in lb/h,

H = enthalpy of the steam at measured temperature and pressure relative to ISO conditions, in Btu/lb, and 3.413 x 106= conversion from Btu/h to MW.

Po = other useful heat recovery, measured relative to ISO conditions, not used for steam generation or performance enhancement of the combustion turbine.

60.4350(f)(3) [NA - NOT A MECHANICAL DRIVE APPLICATION]

60.4350(g) [NA - NOT A SIMPLE CYCLE UNIT WITHOUT HEAT RECOVERY]

60.4350(h) [NA - NO CEMS]

014 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4355]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines How do I establish and document a proper parameter monitoring plan?

60.4355(a) The steam or water to fuel ratio or other parameters that are continuously monitored as described in § § 60.4335 and 60.4340 must be monitored during the performance test required under § 60.8, to establish acceptable values and ranges. You may supplement the performance test data with engineering analyses, design specifications, manufacturer's recommendations and other relevant information to define the acceptable parametric ranges more precisely. You must develop and keep on-site a parameter monitoring plan which explains the procedures used to document proper operation of the NOX emission controls. The plan must:

60.4355(a)(1) Include the indicators to be monitored and show there is a significant relationship to emissions and proper operation of the NOX emission controls,

60.4355(a)(2) Pick ranges (or designated conditions) of the indicators, or describe the process by which such range (or designated condition) will be established,

60.4355(a)(3) Explain the process you will use to make certain that you obtain data that are representative of the emissions or parameters being monitored (such as detector location, installation specification if applicable),

60.4355(a)(4) Describe quality assurance and control practices that are adequate to ensure the continuing validity of the data.

60.4355(a)(5) Describe the frequency of monitoring and the data collection procedures which you will use (e.g., you are using a computerized data acquisition over a number of discrete data points with the average (or maximum value) being used for purposes of determining whether an exceedance has occurred), and

60.4355(a)(6) Submit justification for the proposed elements of the monitoring. If a proposed performance specification differs from manufacturer recommendation, you must explain the reasons for the differences. You must submit the data supporting the justification, but you may refer to generally available sources of information used to support the justification. You may rely on engineering assessments and other data, provided you demonstrate factors which assure compliance or explain why performance testing is unnecessary to establish indicator ranges. When establishing indicator ranges, you may choose to simplify the process by treating the parameters as if they were correlated. Using this assumption, testing can be divided into two cases:

60.4355(a)(6)(i) All indicators are significant only on one end of range (e.g., for a thermal incinerator controlling volatile organic compounds (VOC) it is only important to insure a minimum temperature, not a maximum). In this case, you may conduct your study so that each parameter is at the significant limit of its range while you conduct your emissions testing. If the emissions tests show that the source is in compliance at the significant limit of each parameter, then as long as each parameter is within its limit, you are presumed to be in compliance.

60.4355(a)(6)(ii) Some or all indicators are significant on both ends of the range. In this case, you may conduct your study so that each parameter that is significant at both ends of its range assumes its extreme values in all possible combinations of the extreme values (either single or double) of all of the other parameters. For example, if there were only two





parameters, A and B, and A had a range of values while B had only a minimum value, the combinations would be A high with B minimum and A low with B minimum. If both A and B had a range, the combinations would be A high and B high, A low and B low, A low and B high. For the case of four parameters all having a range, there are 16 possible combinations.

60.4355(b) [NA - NOT SUBJECT TO PART 75 OF THIS CHAPTER]

015 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4360]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I determine the total sulfur content of the turbine's combustion fuel?

You must monitor the total sulfur content of the fuel being fired in the turbine, except as provided in § 60.4365. The sulfur content of the fuel must be determined using total sulfur methods described in § 60.4415. Alternatively, if the total sulfur content of the gaseous fuel during the most recent performance test was less than half the applicable limit, ASTM D4084, D4810, D5504, or D6228, or Gas Processors Association Standard 2377 (all of which are incorporated by reference, see § 60.17), which measure the major sulfur compounds, may be used.

016 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4365]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How can I be exempted from monitoring the total sulfur content of the fuel?

You may elect not to monitor the total sulfur content of the fuel combusted in the turbine, if the fuel is demonstrated not to exceed potential sulfur emissions of 26 ng SO2/J (0.060 lb SO2/MMBtu) heat input for units located in continental areas and 180 ng SO2/J (0.42 lb SO2/MMBtu) heat input for units located in noncontinental areas or a continental area that the Administrator determines does not have access to natural gas and that the removal of sulfur compounds would cause more environmental harm than benefit. You must use one of the following sources of information to make the required demonstration:

60.4365(a) The fuel quality characteristics in a current, valid purchase contract, tariff sheet or transportation contract for the fuel, specifying that the maximum total sulfur content for oil use in continental areas is 0.05 weight percent (500 ppmw) or less and 0.4 weight percent (4,000 ppmw) or less for noncontinental areas, the total sulfur content for natural gas use in continental areas is 20 grains of sulfur or less per 100 standard cubic feet and 140 grains of sulfur or less per 100 standard cubic feet for noncontinental areas, has potential sulfur emissions of less than less than 26 ng SO2/J (0.060 lb SO2/MMBtu) heat input for continental areas and has potential sulfur emissions of less than less than 180 ng SO2/J (0.42 lb SO2/MMBtu) heat input for noncontinental areas; or

60.4365(b) [NA - WILL COMPLY WITH 60.4365(a)]

017 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4370]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How often must I determine the sulfur content of the fuel?

60.4370(a) Fuel oil. [NA - DOES NOT COMBUST FUEL OIL]

60.4370(b) Gaseous fuel.

If you elect not to demonstrate sulfur content using options in § 60.4365, and the fuel is supplied without intermediate bulk storage, the sulfur content value of the gaseous fuel must be determined and recorded once per unit operating day.

60.4370(c) Custom schedules. [NA - CUSTOM SCHEDULE NOT DEVELOPED]

018 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4375]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What reports must I submit?

60.4375(a) For each affected unit required to continuously monitor parameters or emissions, or to periodically determine the fuel sulfur content under this subpart, you must submit reports of excess emissions and monitor downtime, in accordance with § 60.7(c). Excess emissions must be reported for all periods of unit operation, including start-up, shutdown, and malfunction.

60.4375(b) For each affected unit that performs annual performance tests in accordance with § 60.4340(a), you must submit a written report of the results of each performance test before the close of business on the 60th day following the





completion of the performance test.

019 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4380]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How are excess emissions and monitor downtime defined for NOX?

For the purpose of reports required under § 60.7(c), periods of excess emissions and monitor downtime that must be reported are defined as follows:

60.4380(a) [NA - DOES NOT USE WATER OR STEAM TO FUEL RATIO MONITORING]

60.4380(b) [NA - NO CEMS]

60.4380(c) For turbines required to monitor combustion parameters or parameters that document proper operation of the NOX emission controls:

60.4380(c)(1) An excess emission is a 4-hour rolling unit operating hour average in which any monitored parameter does not achieve the target value or is outside the acceptable range defined in the parameter monitoring plan for the unit.

60.4380(c)(2) A period of monitor downtime is a unit operating hour in which any of the required parametric data are either not recorded or are invalid.

020 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4385]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How are excess emissions and monitoring downtime defined for SO2?

[NA - EXEMPT FROM MONITORING PER 60.4365(a)]

021 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4390]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

What are my reporting requirements if I operate an emergency combustion turbine or a research and development turbine?

[NA - NOT AN EMERGENCY COMBUSTION TURBINE OR A RESEARCH AND DEVELOPMENT TURBINE]

022 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4395]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

When must I submit my reports?

All reports required under § 60.7(c) must be postmarked by the 30th day following the end of each 6-month period.

023 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4400]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I conduct the initial and subsequent performance tests, regarding NOX?

60.4400(a) You must conduct an initial performance test, as required in § 60.8. Subsequent NOX performance tests shall be conducted on an annual basis (no more than 14 calendar months following the previous performance test).

60.4400(a)(1) There are two general methodologies that you may use to conduct the performance tests. For each test run:

60.4400(a)(1)(i) Measure the NOX concentration (in parts per million (ppm)), using EPA Method 7E or EPA Method 20 in appendix A of this part. For units complying with the output based standard, concurrently measure the stack gas flow rate, using EPA Methods 1 and 2 in appendix A of this part, and measure and record the electrical and thermal output from the unit. Then, use the following equation to calculate the NOX emission rate:

 $E = (1.194 \times 10 - 7 * (NOx)c * Qstd) / P$ (EQN 5)

Where:

E = NOX emission rate, in lb/MWh

 $1.194 \times 10 -7 = conversion constant, in lb/dscf-ppm$

(NOx)c = average NOX concentration for the run, in ppm





Qstd = stack gas volumetric flow rate, in dscf/hr

P = gross electrical and mechanical energy output of the combustion turbine, in MW (for simple-cycle operation), for combined-cycle operation, the sum of all electrical and mechanical output from the combustion and steam turbines, or, for combined heat and power operation, the sum of all electrical and mechanical output from the combustion and steam turbines plus all useful recovered thermal output not used for additional electric or mechanical generation, in MW. calculated according to § 60.4350(f)(2); or

60.4400(a)(1)(ii) Measure the NOx and diluent gas concentrations, using either EPA Methods 7E and 3A, or EPA Method 20 in appendix A of this part. Concurrently measure the heat input to the unit, using a fuel flowmeter (or flowmeters), and measure the electrical and thermal output of the unit. Use EPA Method 19 in appendix A of this part to calculate the NOx emission rate in lb/MMBtu. Then, use Equations 1 and, if necessary, 2 and 3 in § 60.4350(f) to calculate the NOX emission rate in lb/MWh.

60.4400(a)(2) Sampling traverse points for NOx and (if applicable) diluent gas are to be selected following EPA Method 20 or EPA Method 1 (non-particulate procedures), and sampled for equal time intervals. The sampling must be performed with a traversing single-hole probe, or, if feasible, with a stationary multi-hole probe that samples each of the points sequentially. Alternatively, a multi-hole probe designed and documented to sample equal volumes from each hole may be used to sample simultaneously at the required points.

60.4400(a)(3) Notwithstanding paragraph (a)(2) of this section, you may test at fewer points than are specified in EPA Method 1 or EPA Method 20 in appendix A of this part if the following conditions are met:

60.4400(a)(3)(i) You may perform a stratification test for NOx and diluent pursuant to

60.4400(a)(3)(i)(A) [Reserved], or

60.4400(a)(3)(i)(B) The procedures specified in section 6.5.6.1(a) through (e) of appendix A of part 75 of this chapter.

60.4400(a)(3)(ii) Once the stratification sampling is completed, you may use the following alternative sample point selection criteria for the performance test:

60.4400(a)(3)(ii)(A) If each of the individual traverse point NOX concentrations is within ± 10 percent of the mean concentration for all traverse points, or the individual traverse point diluent concentrations differs by no more than ± 5ppm or ± 0.5 percent CO2(or O2) from the mean for all traverse points, then you may use three points (located either 16.7, 50.0 and 83.3 percent of the way across the stack or duct, or, for circular stacks or ducts greater than 2.4 meters (7.8 feet) in diameter, at 0.4, 1.2, and 2.0 meters from the wall). The three points must be located along the measurement line that exhibited the highest average NOX concentration during the stratification test; or

60.4400(a)(3)(ii)(B) For turbines with a NOX standard greater than 15 ppm @ 15% O2, you may sample at a single point, located at least 1 meter from the stack wall or at the stack centroid if each of the individual traverse point NOX concentrations is within ± 5 percent of the mean concentration for all traverse points, or the individual traverse point diluent concentrations differs by no more than ± 3ppm or ± 0.3 percent CO2(or O2) from the mean for all traverse points; or

60.4400(a)(3)(ii)(C) For turbines with a NOX standard less than or equal to 15 ppm @ 15% O2, you may sample at a single point, located at least 1 meter from the stack wall or at the stack centroid if each of the individual traverse point NOX concentrations is within ± 2.5 percent of the mean concentration for all traverse points, or the individual traverse point diluent concentrations differs by no more than ± 1ppm or ± 0.15 percent CO2(or O2) from the mean for all traverse points.

60.4400(b) The performance test must be done at any load condition within plus or minus 25 percent of 100 percent of peak load. You may perform testing at the highest achievable load point, if at least 75 percent of peak load cannot be achieved in practice. You must conduct three separate test runs for each performance test. The minimum time per run is 20 minutes.

60.4400(b)(1) [NA - DOES NOT COMBUST OIL]

60.4400(b)(2) For a combined cycle and CHP turbine systems with supplemental heat (duct burner), you must measure the total NOX emissions after the duct burner rather than directly after the turbine. The duct burner must be in operation





during the performance test.

60.4400(b)(3) [NA - WATER OR STEAM INJECTION NOT USED]

60.4400(b)(4) Compliance with the applicable emission limit in § 60.4320 must be demonstrated at each tested load level. Compliance is achieved if the three-run arithmetic average NOX emission rate at each tested level meets the applicable emission limit in § 60.4320.

60.4400(b)(5) [NA - NO CEMS]

60.4400(b)(6) The ambient temperature must be greater than 0 ° F during the performance test.

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4405]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I perform the initial performance test if I have chosen to install a NOX-diluent CEMS?

INA - NO CEMS1

025 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4410]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I establish a valid parameter range if I have chosen to continuously monitor parameters?

If you have chosen to monitor combustion parameters or parameters indicative of proper operation of NOx emission controls in accordance with § 60.4340, the appropriate parameters must be continuously monitored and recorded during each run of the initial performance test, to establish acceptable operating ranges, for purposes of the parameter monitoring plan for the affected unit, as specified in § 60.4355.

[40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4415]

Subpart KKKK - Standards of Performance for Stationary Combustion Turbines

How do I conduct the initial and subsequent performance tests for sulfur?

60.4415(a) You must conduct an initial performance test, as required in § 60.8. Subsequent SO2 performance tests shall be conducted on an annual basis (no more than 14 calendar months following the previous performance test). There are four methodologies that you may use to conduct the performance tests.

60.4415(a)(1) The use of a current, valid purchase contract, tariff sheet, or transportation contract for the fuel specifying the maximum total sulfur content of all fuels combusted in the affected facility. Alternately, the fuel sampling data specified in section 2.3.1.4 or 2.3.2.4 of appendix D to part 75 of this chapter may be used.:

60.4415(a)(2) Periodically determine the sulfur content of the fuel combusted in the turbine, a representative fuel sample may be collected either by an automatic sampling system or manually. For automatic sampling, follow ASTM D5287 (incorporated by reference, see § 60.17) for gaseous fuels or ASTM D4177 (incorporated by reference, see § 60.17) for liquid fuels. For manual sampling of gaseous fuels, follow API Manual of Petroleum Measurement Standards, Chapter 14, Section 1, GPA 2166, or ISO 10715 (all incorporated by reference, see § 60.17). For manual sampling of liquid fuels, follow GPA 2174 or the procedures for manual pipeline sampling in section 14 of ASTM D4057 (both incorporated by reference, see § 60.17). The fuel analyses of this section may be performed either by you, a service contractor retained by you, the fuel vendor, or any other qualified agency. Analyze the samples for the total sulfur content of the fuel using:

- (i) For liquid fuels, ASTM D129, or alternatively D1266, D1552, D2622, D4294, D5453, D5623, or D7039 (all of which are incorporated by reference, see § 60.17); or
- (ii) For gaseous fuels, ASTM D1072, or alternatively D3246, D4084, D4468, D4810, D6228, D6667, or GPA 2140, 2261, or 2377 (all incorporated by reference, see § 60.17).

60.4415(a)(3) Measure the SO2 concentration (in parts per million (ppm)), using EPA Methods 6, 6C, 8, or 20 in appendix A of this part. In addition, the American Society of Mechanical Engineers (ASME) standard, ASME PTC 19-10-1981-Part 10, "Flue and Exhaust Gas Analyses," manual methods for sulfur dioxide (incorporated by reference, see § 60.17) can be used instead of EPA Methods 6 or 20. For units complying with the output based standard, concurrently measure the stack gas flow rate, using EPA Methods 1 and 2 in appendix A of this part, and measure and record the electrical and thermal output from the unit. Then use the following equation to calculate the SO2 emission rate:





(See Equation No. 6 in Subpart)

Where:

E = SO2 emission rate, in lb/MWh 1.664 \times 10-7 = conversion constant, in lb/dscf-ppm (SO2)c = average SO2 concentration for the run, in ppm

Qstd = stack gas volumetric flow rate, in dscf/hr

P = gross electrical and mechanical energy output of the combustion turbine, in MW (for simple-cycle operation), for combined-cycle operation, the sum of all electrical and mechanical output from the combustion and steam turbines, or, for combined heat and power operation, the sum of all electrical and mechanical output from the combustion and steam turbines plus all useful recovered thermal output not used for additional electric or mechanical generation, in MW, calculated according to $\S 60.4350(f)(2)$; or

60.4415(a)(4): Measure the SO2 and diluent gas concentrations, using either EPA Methods 6, 6C, or 8 and 3A, or 20 in appendix A of this part. In addition, you may use the manual methods for sulfur dioxide ASME PTC 19-10-1981-Part 10 (incorporated by reference, see § 60.17). Concurrently measure the heat input to the unit, using a fuel flowmeter (or flowmeters), and measure the electrical and thermal output of the unit. Use EPA Method 19 in appendix A of this part to calculate the SO2 emission rate in lb/MMBtu. Then, use Equations 1 and, if necessary, 2 and 3 in § 60.4350(f) to calculate the SO2 emission rate in lb/MWh.

60.4415(b) [Reserved]

[71 FR 38497, July 6, 2006, as amended at 85 FR 63410, Oct. 7, 2020]







Group Name: GROUP 004

Group Description: Emergency Generators BAT Requirements

Sources included in this group

ID	Name
100	(14) EMERGENCY GENERATORS
107	3622 HP EMERGENCY GENERATOR #33
108	3622 HP EMERGENCY GENERATOR #34
110	41 HP EMERGENCY GENERATOR #35
111	3674 HP EMERGENCY GENERATOR #36
112	3674 HP EMERGENCY GENERATOR #38
113	932 HP EMERGENCY GENERATOR #5
114	932 HP EMERGENCY GENERATOR #6
115	932 HP EMERGENCY GENERATOR #7
121	449 HP EMERGENCY GENERATOR # 27

I. RESTRICTIONS.

Emission Restriction(s).

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from each of the above generators at any time, in such a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

002 [25 Pa. Code §123.21]

General

No person shall permit the emission into the outdoor atmosphere of sulfur oxides from each of the above generators in a manner that the concentration of the sulfur oxides, expressed as SO2, in the effluent gas exceeds 500 ppm, by volume, dry basis.

003 [25 Pa. Code §127.441]

Operating permit terms and conditions.

During any consecutive 12-month rolling period, each of the facility's generators shall be limited to 100 hours of runtime for maintenance and testing purposes.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

004 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The permittee shall keep a log of the operation for each of the above generators. At a minimum, the following data shall be logged and maintained at the facility for a period of five years and be made available to the Department upon request:

(1) The date and time each of the generators were used.







- (2) The logged hours of operation for each generator.
- (3) The total monthly operating hours for each generator, summed with the previous 11 months of operating hours in demonstrating compliance with Condition #003, above.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).





Group Name: GROUP 005

Group Description: Emergency Generator(s) subject to 40 CFR Part 60, Subpart JJJJ Requirements

Sources included in this group

ID	Name
110	41 HP EMERGENCY GENERATOR #35
120	530 HP EMERGENCY GENERATOR #12
123	764 HP EMERGENCY GENERATOR #28

I. RESTRICTIONS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4230] Subpart JJJJ - Standards of Performance for Stationary Spark Ignition Internal Combustion Engines Am I subject to this subpart?

- § 60.4230 Am I subject to this subpart?
- (a) The provisions of this subpart are applicable to manufacturers, owners, and operators of stationary spark ignition (SI) internal combustion engines (ICE) as specified in paragraphs (a)(1) through (6) of this section. For the purposes of this subpart, the date that construction commences is the date the engine is ordered by the owner or operator.
- (1) [NA UNIT(S) >19 KW]
- (2) [NA NOT UNITS DO NO NOT USE GASOLINE OR RICH BURN LPG]
- (3) [NA NOT AN ENGINE MANUFACTURER]
- (4) Owners and operators of stationary SI ICE that commence construction after June 12, 2006, where the stationary SI ICE are manufactured:
- (i) [NA (4)(iv) Applies]







- (ii) [NA (4)(iv) Applies]
- (iii) [NA (4)(iv) Applies]
- (iv) on or after January 1, 2009, for emergency engines with a maximum engine power greater than 19 KW (25 HP).
- (5) [NA UNIT(S) NOT MODIFIED OR RECONSTRUCTED]
- (6) The provisions of § 60.4236 of this subpart are applicable to all owners and operators of stationary SI ICE that commence construction after June 12, 2006.
- (b) [NA ENGINE TEST CELL NOT RELEVANT HERE]
- (c) If you are an owner or operator of an area source subject to this subpart, you are exempt from the obligation to obtain a permit under 40 CFR part 70 or 40 CFR part 71, provided you are not required to obtain a permit under 40 CFR 70.3(a) or 40 CFR 71.3(a) for a reason other than your status as an area source under this subpart. Notwithstanding the previous sentence, you must continue to comply with the provisions of this subpart as applicable.
- (d) [NA UNIT(S) DO NOT USE ALCOHOL-BASED FUELS]
- (e) [NA NO NATIONAL SECURITY EXEMPTION]
- (f) [NA NOT TEMPORARY REPLACEMENT UNITS]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37972, June 28, 2011; 86 FR 34360, June 29, 2021]

Emission Standards for Owners and Operators

- § 60.4233 What emission standards must I meet if I am an owner or operator of a stationary SI internal combustion engine?
- (a) [NA UNIT(S) >19 KW/25 HP]
- (b) [NA UNIT(S) DO NOT BURN GASOLINE]
- (c) [NA UNIT(S) ARE NOT RICH BURN LPG]
- (d) Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards for field testing in 40 CFR 1048.101(c) for their non-emergency stationary SI ICE and with the emission standards in Table 1 to this subpart for their emergency stationary SI ICE. Owners and operators of stationary SI ICE with a maximum engine power greater than 19 KW (25 HP) and less than 75 KW (100 HP) manufactured prior to January 1, 2011, that were certified to the standards in Table 1 to this subpart applicable to engines with a maximum engine power greater than or equal to 100 HP and less than 500 HP, may optionally choose to meet those standards.

TABLE 1 REQUIREMENTS:

Maximum engine power: 25<HP<100: [Source ID #110 Manufacture date: 2015]

NOx + HC limit: 10 g/hp-hr CO limit: 387 g/hp-hr

(e) Owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 75 KW (100 HP) (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1 to this subpart for their stationary SI ICE. For owners and operators of stationary SI ICE with a maximum engine power greater than or equal to 100 HP (except gasoline and rich burn engines that use LPG) manufactured prior to January 1, 2011 that were





certified to the certification emission standards in 40 CFR part 1048 applicable to engines that are not severe duty engines, if such stationary SI ICE was certified to a carbon monoxide (CO) standard above the standard in Table 1 to this subpart, then the owners and operators may meet the CO certification (not field testing) standard for which the engine was certified.

TABLE 1 REQUIREMENTS:

Maximum engine power HP>130: [Source ID #120 Manufacture date: 2019] and [Source ID #123 Manufacture date: 2023].

NOx+HC limit: 2.0 g/hp-hr CO limit: 4.0 g/hp-hr VOC limit: 1.0 g/hp-hr

* For purposes of this subpart, when calculating emissions of volatile organic compounds, emissions of formaldehyde should not be included.

END OF TABLE 1 REQUIREMENTS:

- (f) [NA UNIT(S) NOT MODIFIED OR RECONSTRUCTED]
- (g) [NA STATIONARY WELLHEAD GAS NOT USED]
- (h) [NA EMERGENCY ENGINES NOT REQUIRED TO MEET 40 CFR 1048.101]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37973, June 28, 2011]

§ 60.4234 How long must I meet the emission standards if I am an owner or operator of a stationary SI internal combustion engine?

Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in § 60.4233 over the entire life of the engine.

Other Requirements for Owners and Operators

§ 60.4235 What fuel requirements must I meet if I am an owner or operator of a stationary SI gasoline fired internal combustion engine subject to this subpart?

[NA - UNIT(S) DO NOT USE GASOLINE]

[73 FR 3591, Jan. 18, 2008, as amended at 85 FR 78463, Dec. 4, 2020

- § 60.4236 What is the deadline for importing or installing stationary SI ICE produced in previous model years?
- (a) After July 1, 2010, owners and operators may not install stationary SI ICE with a maximum engine power of less than 500 HP that do not meet the applicable requirements in § 60.4233.
- (b) After July 1, 2009, owners and operators may not install stationary SI ICE with a maximum engine power of greater than or equal to 500 HP that do not meet the applicable requirements in § 60.4233, except that lean burn engines with a maximum engine power greater than or equal to 500 HP and less than 1,350 HP that do not meet the applicable requirements in § 60.4233 may not be installed after January 1, 2010.
- (c) For emergency stationary SI ICE with a maximum engine power of greater than 19 KW (25 HP), owners and operators may not install engines that do not meet the applicable requirements in § 60.4233 after January 1, 2011.
- (d) [NA IMPORTATION NOT RELEVANT IN THIS CASE]
- (e) The requirements of this section do not apply to owners and operators of stationary SI ICE that have been modified or reconstructed, and they do not apply to engines that were removed from one existing location and reinstalled at a new





location.

- § 60.4237 What are the monitoring requirements if I am an owner or operator of an emergency stationary SI internal combustion engine?
- (a) Starting on July 1, 2010, if the emergency stationary SI internal combustion engine that is greater than or equal to 500 HP that was built on or after July 1, 2010, does not meet the standards applicable to non-emergency engines, the owner or operator must install a non-resettable hour meter.
- (b) [NA UNIT(S) DO NOT FALL INTO THIS SIZE CATEGORY]
- (c) If you are an owner or operator of an emergency stationary SI internal combustion engine that is less than 130 HP, was built on or after July 1, 2008, and does not meet the standards applicable to non-emergency engines, you must install a non-resettable hour meter upon startup of your emergency engine.

Compliance Requirements for Owners and Operators

- § 60.4243 What are my compliance requirements if I am an owner or operator of a stationary SI internal combustion engine?
- (a) [NA UNIT(S) NOT SUBJECT TO § 60.4233(a) through (c); NEVERTHELESS, THIS SECTION IS REFERENCED FROM (b)]
- (b) If you are an owner or operator of a stationary SI internal combustion engine that is manufactured after July 1, 2008, and must comply with the emission standards specified in § 60.4233(a) through (c), you must comply by purchasing an engine certified to the emission standards in § 60.4231(a) through (c), as applicable, for the same engine class and maximum engine power. In addition, you must meet one of the requirements specified in (a)(1) and (2) of this section.
- (1) If you operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, you must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator. You must also meet the requirements as specified in 40 CFR part 1068, subparts A through D, as they apply to you. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance.
- (2) If you do not operate and maintain the certified stationary SI internal combustion engine and control device according to the manufacturer's emission-related written instructions, your engine will be considered a non-certified engine, and you must demonstrate compliance according to (a)(2)(i) through (iii) of this section, as appropriate.
- (i) If you are an owner or operator of a stationary SI internal combustion engine less than 100 HP, you must keep a maintenance plan and records of conducted maintenance to demonstrate compliance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions, but no performance testing is required if you are an owner or operator.
- (ii) [NA UNIT(S) NOT IN THIS SIZE CATAGORY]
- (iii) If you are an owner or operator of a stationary SI internal combustion engine greater than 500 HP, you must keep a maintenance plan and records of conducted maintenance and must, to the extent practicable, maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions. In addition, you must conduct an initial performance test within 1 year of engine startup and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.
- (b) If you are an owner or operator of a stationary SI internal combustion engine and must comply with the emission standards specified in § 60.4233(d) or (e), you must demonstrate compliance according to one of the methods specified in paragraphs (b)(1) and (2) of this section.
- (1) Purchasing an engine certified according to procedures specified in this subpart, for the same model year and





demonstrating compliance according to one of the methods specified in paragraph (a) of this section. [PERMITTEE HAS SUBMITTED EPA CERTIFICATION PAPERWORK FOR THE SUBJECT ENGINES TO DEP, WHICH SHOWS THAT IT IS CERTIFIED TO MEET THE RELEVANT STANDARDS IN TABLE 1]

- (2) [NA UNIT(S) ARE CERTIFIED]
- (c) [NA UNIT(S) NOT MODIFIED OR RECONSTRUCTED]
- (d) If you own or operate an emergency stationary ICE, you must operate the emergency stationary ICE according to the requirements in paragraphs (d)(1) through (3) of this section. In order for the engine to be considered an emergency stationary ICE under this subpart, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (d)(1) through (3) is prohibited. If you do not operate the engine according to the requirements in paragraphs (d)(1) through (3), the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.
- (1) There is no time limit on the use of emergency stationary ICE in emergency situations.
- (2) You may operate your emergency stationary ICE for the purpose specified in paragraph (d)(2)(i) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraph (d)(3) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (d)(2).
- (i) Emergency stationary ICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency ICE beyond 100 hours per calendar year.
- (ii)-(iii) [RESERVED]
- (3) [NA NOT USED TO SUPPLY POWER AS PART OF A FINANCIAL ARRANGEMENT]
- (e) Owners and operators of stationary SI natural gas fired engines may operate their engines using propane for a maximum of 100 hours per year as an alternative fuel solely during emergency operations, but must keep records of such use. If propane is used for more than 100 hours per year in an engine that is not certified to the emission standards when using propane, the owners and operators are required to conduct a performance test to demonstrate compliance with the emission standards of § 60.4233.
- (f) If you are an owner or operator of a stationary SI internal combustion engine that is less than or equal to 500 HP and you purchase a non-certified engine or you do not operate and maintain your certified stationary SI internal combustion engine and control device according to the manufacturer's written emission-related instructions, you are required to perform initial performance testing as indicated in this section, but you are not required to conduct subsequent performance testing unless the stationary engine undergoes rebuild, major repair or maintenance. Engine rebuilding means to overhaul an engine or to otherwise perform extensive service on the engine (or on a portion of the engine or engine system). For the purpose of this paragraph (f), perform extensive service means to disassemble the engine (or portion of the engine or engine system), inspect and/or replace many of the parts, and reassemble the engine (or portion of the engine or engine system) in such a manner that significantly increases the service life of the resultant engine.
- (g) [NA CATALYSTS NOT USED]
- (h) [NA UNITS MANUFACTURED AFTER 2008]
- (i) [NA UNIT(S) NOT MODIFIED OR RECONSTRUCTED]

[73 FR 3591, Jan. 18, 2008, as amended at 76 FR 37974, June 28, 2011; 78 FR 6697, Jan. 30, 2013; 86 FR 34362, June 29, 2021; 87 FR 48606, Aug. 10, 2022]





Testing Requirements for Owners and Operators

§ 60.4244 What test methods and other procedures must I use if I am an owner or operator of a stationary SI internal combustion engine?

[NA - TESTING NOT REQUIRED FOR CERTIFIED UNITS WHICH ARE NOT ALTERED PER 60.4243(f)]

Notification, Reports, and Records for Owners and Operators

§ 60.4245 What are my notification, reporting, and recordkeeping requirements if I am an owner or operator of a stationary SI internal combustion engine?

Owners or operators of stationary SI ICE must meet the following notification, reporting and recordkeeping requirements.

- (a) Owners and operators of all stationary SI ICE must keep records of the information in paragraphs (a)(1) through (4) of this section.
- (1) All notifications submitted to comply with this subpart and all documentation supporting any notification.
- (2) Maintenance conducted on the engine.
- (3) If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 90, 1048, 1054, and 1060, as applicable.
- (4) If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to §60.4243(a)(2), documentation that the engine meets the emission standards.
- (b) For all stationary SI emergency ICE greater than or equal to 500 HP manufactured on or after July 1, 2010, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. For all stationary SI emergency ICE greater than 25 HP and less than 130 HP manufactured on or after July 1, 2008, that do not meet the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the nonresettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.
- (c) [NA UNITS ARE CERTIFIED ENGINES]
- (d) [NA TESTING NOT REQUIRED FOR CERTIFIED UNITS WHICH ARE NOT ALTERED PER 60.4243(f)]
- (e) [NA NOT OPERATED FOR DEMAND RESPONSE OR VOLTAGE DEVIATION, OR TO SUPPLY POWER AS PART OF A FINANCIAL ARRANGEMENT]

[73 FR 3591, Jan. 18, 2008, as amended at 73 FR 59177, Oct. 8, 2008; 78 FR 6697, Jan. 30, 2013; 81 FR 59809, Aug. 30, 2016; 86 FR 34362, June 29, 2021; 87 FR 48606, Aug. 10, 2022]

General Provisions

- § 60.4246 What General Provisions and confidential information provisions apply to me?
- (a) Table 3 to this subpart shows which parts of the General Provisions in §§ 60.1 through 60.19 apply to you.
- (b) The provisions of 40 CFR 1068.10 and 1068.11 apply for engine manufacturers. For others, the general confidential business information (CBI) provisions apply as described in 40 CFR part 2.





[88 FR 4471, Jan. 24, 2023]

Regulatory Changes & Reporting Addresses:

Individual sources within this source group that are subject to 40 CFR Part 60 Subpart JJJJ shall comply with all applicable requirements of the Subpart. 40 CFR Part 60.4 requires submission of copies of all requests, reports and other communications to both the Department and the EPA. The EPA copies shall be forwarded to:

United States Environmental Protection Agency Region III, Air and Radiation Division Permits Branch (3AD10) Four Penn Center 1600 John F. Kennedy Boulevard Philadelphia, Pennsylvania 19103-2852

The DEP copies shall be forwarded to the DEP SCRO Air Quality Program Manager at wiweaver@pa.gov, unless otherwise directed in writing by DEP.

In the event that the Federal Subpart that is the subject of this Source Group is revised, the permittee shall comply with the revised version of the subpart, and shall not be required to comply with any provisions in this permit designated as having the subpart as their authority, to the extent that such permit provisions would be inconsistent with the applicable provisions of the revised subpart.



22-05024



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.







SECTION G. Emission Restriction Summary.

No emission restrictions listed in this section of the permit.



SECTION H. Miscellaneous.

22-05024

This permit incorporates those requirements from operating permit No. 22-05024 amended on December 19, 2019, and supercedes those requirements.

Source ID# 035 - Dryers, Furnaces and Boilers - consist of the following units:

Source	Location	Capacity	
1. Furnace - EM - A	Eastmoor-Shop	0.060 mmBtu/hr	
2. Furnace - EM - B	Eastmoor-Shop	0.060 mmBtu/hr	
3. Furnace - EM - C	Eastmoor-Shop	0.060 mmBtu/hr	
4. Furnace - EM - D	Eastmoor-Shop	0.060 mmBtu/hr	
5. Furnace - LD - A	Laundry	0.250 mmBtu/hr	
6. Unit Heater - LD - B	Laundry	0.075 mmBtu/hr	
7. Unit Heater - LD - C	Laundry	0.075 mmBtu/hr	
8. Unit Heater - LD - D	Laundry	0.350 mmBtu/hr	
9. Unit Heater - LD - E	Laundry	0.350 mmBtu/hr	
10. Unit Heater - LD - F	Laundry	0.350 mmBtu/hr	
11. Boiler - FC - A	Fitness Center	0.750 mmBtu/hr	
12. Boiler - FC - B	Fitness Center	0.750 mmBtu/hr	
13. Boiler - FC - C	Fitness Center	0.750 mmBtu/hr	
14. Boiler - FC - D	Fitness Center	0.750 mmBtu/hr	
15. Water Heater - FC-A	Fitness Center	0.400 mmBtu/hr	
16. Water Heater - FC-B	Fitness Center	0.400 mmBtu/hr	
17. Water Heater - FC -C	Fitness Center	0.200 mmBtu/hr	
18. Water Heater - FC -D	Fitness Center	0.200 mmBtu/hr	
19. Furnace - SM-A	Sports Medicine	0.180 mmBtu/hr	
20. Furnace - SM-B	Sports Medicine	0.180 mmBtu/hr	
21. Boiler - UPC-A	UPC-1	1.300 mmBtu/hr	
22. Boiler - UPC-B	UPC-1	1.300 mmBtu/hr	
23. Water Heater - UPC-A	UPC-1	0.400 mmBtu/hr	
24. Water Heater - UPC-B	UPC-1	0.400 mmBtu/hr	
25. Furnace - GM-A	Gromor Barn	0.100 mmBtu/hr	
26. Furnace - GM-B	Gromor Barn	0.100 mmBtu/hr	
27. Furnace - GM-C	Gromor Barn	0.100 mmBtu/hr	
28. Unit Heater- GM-D	Gromor Barn	0.100 mmBru/hr	
29. Furnace - H - A	Hangar	0.125 mmBtu/hr	
30. Furnace - H - B	Hangar	0.125 mmBtu/hr	
31. Furnace - H - C	Hangar	0.125 mmBtu/hr	
32. Water Heater - H - A	Hangar	0.075 mmBtu/hr	
33. Radiant Heater - H	Hangar	0.250 mmBtu/hr	
34. Unit Heater - H - A	Hangar	1.00 mmBtu/hr	
35. Unit Heater - H - B	Hangar	1.00 mmBtu/hr	
36. Unit Heater - H - C	Hangar	1.00 mmBtu/hr	
37. Water Heater - H - B	Hangar	0.075 mmBtu/hr	
38. Furnace - MY-A	Magic Years	0.075 mmBtu/hr	
39. Furnace - MY-B	Magic Years	0.075 mmBtu/hr	
40. Furnace - MY-C	Magic Years	0.075 mmBtu/hr	
41. Furnace - MY-D	Magic Years	0.075 mmBtu/hr	
42. Furnace - MY-E	Magic Years	0.075 mmBtu/hr	
43. Water Heater - MY	Magic Years	0.250 mmBtu/hr	
44. Unit Heater - WP - A		ng 0.200 mmBtu/hr	
45. Unit Heater - WP - B		ng 0.200 mmBtu/hr	
46. Water Heater - ASB-A	ASB	0.250 mmBtu/hr	
47. Boiler - ASB-A		.900 mmBtu/hr	
48. Boiler - ASB-B		1.900 mmBtu/hr	
49. Boiler - ASB-C		1.900 mmBtu/hr	
50. Humid - ASB-A		0.444 mmBtu/hr	
51. Humid - ASB-B		0.444 mmBtu/hr	
52. Humid - ASB-C	ASB	0.444 mmBtu/hr	





SECTION H. Miscellaneous.

53. Humid - ASB-D	ASB	0.444 mmBtu/hr
54. Heating - 35-A	35 Hope Drive	0.267 mmBtu/hr
55. Heating - 35-B	35 Hope Drive	0.267 mmBtu/hr
56. Heating - 35-C	35 Hope Drive	0.267 mmBtu/hr
57. Heating - 35-D	35 Hope Drive	0.267 mmBtu/hr
58. Heating - 35-E	35 Hope Drive	0.120 mmBtu/hr
59. Heating - 35-F	35 Hope Drive	0.120 mmBtu/hr
60. Heating - 35-G	35 Hope Drive	0.120 mmBtu/hr
61. Heating - 35- H	35 Hope Drive	0.040 mmBtu/hr
62. Heating - 35- I	35 Hope Drive	0.040 mmBtu/hr
63. Heating - 35-J	35 Hope Drive	0.040 mmBtu/hr
64. Heating - 35-K	35 Hope Drive	0.040 mmBtu/hr
65. Water Heater-35-A	35 Hope Drive	0.500 mmBtu/hr
66. Water Heater-SA	South Annex	0.250 mmBtu/hr
67. Heating - 30-A	30 Hope Drive - Bldg	
•		
68. Heating - 30-B	30 Hope Drive - Bldg	
69. Heating - 30-C	30 Hope Drive - Bldg	
70. Heating - 30-D	30 Hope Drive - Bldg	
71. Water Heater - 30-A	•	
72. Water Heater - 30-B	30 Hope Drive - Bld	•
73. Water Heater - 30-C	30 Hope Drive - Bld	
74. Water Heater - 30-D	30 Hope Drive - Bld	
75. Water Heater - SSB-		0.150 mmBtu/hr
76. Water Heater - SSB-		0.150 mmBtu/hr
77. Heating - SSB-A	SSB-Roof	0.650 mmBtu/hr
78. Heating - SSB-B	SSB-Roof	0.650 mmBtu/hr
79. Heating - SSB-C	SSB-Roof	0.200 mmBtu/hr
80. Heating - SSB-D	SSB-Roof	0.300 mmBtu/hr
81. Heating - SSB-E	SSB-Roof	1.200 mmBtu/hr
82. Unit Heater - SSB - A	A SSB-Dock	0.030 mmBtu/hr
83. Unit Heater - SSB - I	B SSB-Dock	0.030 mmBtu/hr
84. Unit Heater - SSB - 0	C SSB-Dock	0.030 mmBtu/hr
85. Unit Heater - SSB - I	D SSB-Dock	0.030 mmBtu/hr
86. Unit Heater - SSB - I	SSB-Dock	0.030 mmBtu/hr
87. Unit Heater - SSB - I	SSB-Dock	0.030 mmBtu/hr
88. Unit Heater - SSB - 0	G SSB-Dock	0.030 mmBtu/hr
89. Unit Heater - SSB - I	H SSB-Dock	0.030 mmBtu/hr
90. Water Heater - UTC	UTC	0.120 mmBtu/hr
91. Boiler - UTC - A	UTC	0.780 mmBtu/hr
92. Boiler - UTC - B	UTC	0.780 mmBtu/hr
93. Water Heater - CHP	- A Central Plant-C	
94. Water Heater - CHP		
95. Unit Heater -CHP-A	Central Plant-Cl	
96. Unit Heater -CHP-B	Central Plant -C	
97. Unit Heater -CHP-C	Central Plant-C	
98. Unit Heater -CHP-D	Central Plant-C	
99. Unit Heater -AMB-A	Areba Maint Bldg	
100. Unit Heater -AMB-E	•	
101. Unit Heater -AMB-0		
102. Unit Heater -AMB-D		•
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§ 63.11195(e) - The above boilers as defined in accordance with Section 63.11237 are gas-fired boilers that burn gaseous fuels not combined with any solid fuels, burn liquid fuel only during periods of gas curtailment, gas supply emergencies, or periodic testing on liquid fuel which does not exceed a combined total of 48 hours per boiler during any calendar year. By operating the above boilers in this manner, the combustion units are exempt from the requirements of 40 CFR Part 63, Subpart JJJJJJ.



SECTION H. Miscellaneous.

22-05024

Source ID# 100 - (14) Emergency Generators - consists of the following units.

Source		Location	Size	Fuel Type
Generator	#1	Central Plant	150kW	NG
Generator	#2	ARF	100kW	NG
Generator	#3	Basic Science	150kW	NG
Generator	#4	Clinical Science	150kW	NG
Generator	#11	Cancer Research	45KW	NG
Generator	#13	CSA	45kW	NG
Generator	#14	UPC1	115kW	NG
Generator	#19	Hangar	60kW	NG
Generator	#20	BMR	250kW	NG
Generator	#24	35 Hope Dr.	415kW	NG
Generator	#26	ASB	160kW	NG
Generator	#29	Waste Processing	350kW	NG
Generator	#30	Centerview Garage	215kW	NG
Generator	#31	30 Hope Dr	240kW	NG

Boiler - EM (0.56 mmbtu/hr) and Boiler - Ray Miller (0.21 mmbtu/hr) each burn #2 oil. They are exempt from 40 CFR Part 63, Subpart JJJJJJ since they meet the definition of a hot water heater.

The following sources do not require any monitoring, record keeping, reporting, work practice standards, or testing requirements:

Col-Met Paint Booth < 1.0 tpy VOCs

193 fume hoods

- (1) 10,000 gallon UST for Jet A at the Life Lion Hangar
- (1) 300 gallon AST for Gasoline at the Life Lion Hangar
- (1) 300 gallon AST for Diesel Fuel at the Life Lion Hangar
- (1) 175,000 gallon AST for Heating Oil at the Central Plant
- (1) 2,074 gallon AST for Diesel Fuel at the Central Plant
- 275 gallon AST for Waste Oil at the Central Plant
- (2) 30,000 gallon ASTs for Diesel Fuel at the Satellite Plant (Gen Farm)
- (3) 4,000 gallon ASTs for Diesel Fuel at the Satellite Plant (Gen Farm)
- (2) 14,237 gallon ASTs for Diesel Fuel at the UTC
- (1) 6,200 gallon AST for Diesel Fuel at Hospital (SW-South Garage)
- 6,200 gallon AST for Diesel Fuel at the Hospital (E-South Garage) (1)
- 300 gallon AST for Gasoline at the Eastmoor Barn (1)
- 500 gallon AST for Diesel Fuel at the Eastmoor Barn (1)
- 275 gallon ASTs for Heating Oil at the Eastmoor Bldg. (2)
- 600 gallon AST for Diesel Fuel at 25 Hope Drive (1)
- 275 gallon AST for Heating Oil at the White House Ray Miller (1)
- (1) 500 gallon AST for Gasoline at the Areba Maint Bldg
- 500 gallon AST for Diesel Fuel at the Areba Maint Bldg (1)
- 1333 gallon AST for Diesel Fuel at the Fire Pump House (1)





***** End of Report *****